



# DRM100 Designer Reference Manual

**Devices Supported:**  
56F801X

Document Number: DRM100  
Rev. 0  
06/2008



---

## Contents

### Chapter 1 Introduction

1.1 Introduction .....	9
1.2 Freescale Digital Signal Controller Advantages and Features .....	10

### Chapter 2 SR Motor Control Theory

2.1 Two Phase Switch Reluctance (SR) Motor .....	13
2.2 Digital Control of an SR Motor .....	15
2.3 Voltage and Current Control of SR Motors .....	17
2.3.1 Voltage Control of an SR Motor .....	17
2.3.2 Sensorless Position Estimation Using Phase Current Peak Detection .....	19

### Chapter 3 System Concept

3.1 System Specification.....	21
3.2 Sensorless Drive Concept .....	22
3.3 Control Process .....	22
3.4 System Blocks Description .....	23
3.4.1 Sensing of Phase Currents and DC-Bus Voltage.....	23
3.4.2 Phase Current Peak Detection.....	25
3.4.3 SR Motor Start-Up (Patent No. US6448736 B1).....	27
3.4.4 Commutation angle control .....	28
3.4.5 PWM Modulation .....	29

### Chapter 4 Hardware

4.1 Hardware Configuration .....	31
4.2 MC56F8013/23 Controller Board .....	32
4.3 3-Phase Switched Reluctance High Voltage Power Stage.....	33
4.4 2-phase Switched Reluctance Motor .....	34

### Chapter 5 Software Design

5.1 Introduction .....	35
5.2 Main Software Flow Chart.....	35
5.3 Data Flow.....	36
5.4 Processes Description .....	37
5.4.1 Process Current Peak Detection .....	37
5.4.2 Process Manual Interface.....	37
5.4.3 Process Application State Machine.....	38
5.4.4 Process Ramp.....	38
5.4.5 Process Commutation .....	38
5.4.6 Process PWM Update and DC Bus Voltage Correction.....	39



5.5 Fast Interrupts.....	39
5.5.1 QTimer Ch3 Compare Fast Interrupt.....	39
5.5.2 QTimer Ch2 Compare Fast Interrupt.....	39
5.6 Application Variables Scaling.....	40
5.6.1 Fractional Numbers Representation.....	40
5.6.2 Scaling of Analog Quantities .....	40
5.7 Constant Calculation.....	41
5.7.1 Alignment Constants .....	41
5.7.2 Start Up Constants.....	41
5.7.3 Current Measurement Constants .....	42
5.7.4 Voltage Measurement Constants .....	43
5.7.5 SR Motor Related Constants.....	43
5.8 Software Customizing for another SR Motor .....	44
5.9 Real Figures taken by the Oscilloscope.....	44

## **Chapter 6**

### **Application Setup**

6.1 MC56F8013 Controller Board Setup.....	47
6.2 Application Hardware Setup .....	48
6.3 Application Software Setup.....	49
6.3.1 Application Software Files .....	49
6.3.2 Application PC Master Software Control Files .....	50
6.3.3 Application Build.....	50
6.3.4 Programming the MCU.....	51

## **Chapter 7**

### **Application Control**

7.1 Operating of High Speed SR Drive .....	53
--	----

## **Appendix A**

### **References**

## **Appendix B**

### **Glossary of Abbreviations**

---

## Figures

2-Phase 4/2 SR Motor .....	13
Aligned/Unaligned Rotor Position of a 2-Phase SR motor.....	14
Phase Energizing.....	15
2-Phase SR Power Stage .....	16
Soft Switching and Hard Switching .....	17
Voltage Control Technique .....	18
Voltage Control Technique - Voltage and Current Profiles .....	18
Rotor Position at Phase Current Peak .....	19
System Concept.....	23
Phase Current Circuit.....	24
Phase Current Sampling.....	25
The Current Peak Detection Algorithm .....	26
Start Up Algorithm.....	27
Commutation angle Control .....	28
Hardware System Configuration .....	31
MC56F8013/23 Controller Board Top View .....	33
3-Phase SR High Voltage Power Stage .....	34
Main Software Flow Chart.....	36
Data flow .....	37
Application State Machine .....	38
Commutation angles definition.....	44
SR Motor Start Up.....	45
SR motor operation at low speed (5700 RPM) .....	45
SR motor operation at maximal speed (61 000 RPM) .....	46
MC56F8013/23 Controller Board View .....	48
Demo Application Connection Overview.....	49
Execute Make Command.....	50
Execute Debug Command.....	51
High Speed SR Motor Project in FreeMaster.....	53
Setting FreeMASTER Communication .....	54



---

## Tables

Memory Configuration.....	10
PWM Output Setting .....	29
Electrical Characteristics of 3-Phase SR Power Stage.....	34
QTimer Ch3 Compare Fast Interrupt routines .....	39
MC56F8013/23 Controller Board Jumper Setting.....	47





# Chapter 1

## Introduction

### 1.1 Introduction

This designer reference manual describes a sensorless high speed Switch Reluctance (SR) motor drive, where the rotor position detection is based on phase current peak detection. The presented high speed SR drive is targeted mainly at vacuum cleaners and other appliance and industry applications, which can benefit from small motor size and high speed. Usage of the Freescale Semiconductor MC56F8013 device ensures cost-effective implementation for this type of motor control application.

The switched reluctance motor brings advantages in both cost and reliability over other types of adjustable speed drives, such as a simple mechanical construction, high efficiency, high power density and so on. On the other hand, large torque ripple, due to double saliency construction, limits usage of the switch reluctance motor in many applications. One of the SR motor advantages is operation at high speed (> 50 000 RPM). It results in a smaller motor for a given output power and reduces the size and weight of the target application. A typical application which can benefit from this feature, is a vacuum cleaner. The high speed SR motor makes the vacuum cleaner smaller and lighter, and the noise generated by torque ripple is comparable with other types of motors.

To run an SR motor properly, the position of the rotor has to be known. The control of an SR motor with a position sensor is quite tricky and the sensor increases the total system cost and decreases overall reliability of the drive. Therefore, there is a huge effort to implement control methods for SR motor without any position sensors. The presented technique is based on phase current peak detection. The phase current peak corresponds to a certain position of the motor. If this peak is detected, the position of the rotor can be determined. The phase current peak is evaluated fully by software implemented on the Freescale digital signal controller MC56F8013 dedicated to various motor control applications. The application described hereafter covers the following features of the SR motor drive:

- High speed 2-phase SR motor sensorless control based on current peak detection
- Designed to fit vacuum cleaner applications
- Capable of running an SR motor at more than 100 000 RPM (tested with an SR motor designed for 60 000 RPM)
- Single direction of rotation given by asymmetric construction of a 2-phase SR motor
- Speed open loop control
- Start up from any position using alignment and patented algorithm (Patent No. US6448736 B1)
- Start up time and maximal speed depends on the SR motor parameters

## 1.2 Freescale Digital Signal Controller Advantages and Features

The Freescale MC56F80xx family is well suited to digital motor control, combining the DSP's calculation capability with the MCU's controller features on a single chip. These hybrid controllers offer many dedicated peripherals such as pulse width modulation (PWM) modules, analog-to-digital converters (ADC), timers, communication peripherals (SCI, SPI, I<sup>2</sup>C), and on-board Flash and RAM.

The MC56F80xx family members provide the following peripheral blocks:

- One PWM module with PWM outputs, fault inputs, fault-tolerant design with dead time insertion, supporting both centre-aligned and edge-aligned modes
- 12-bit ADC, supporting two simultaneous conversions; ADC and PWM modules can be synchronized
- One dedicated 16-bit general purpose quad timer module
- One serial peripheral interface (SPI)
- One serial communications interface (SCI) with LIN slave functionality
- One inter-integrated circuit (I<sup>2</sup>C) port
- On-board 3.3V to 2.5V voltage regulator for powering internal logic and memories
- Integrated power-on reset and low voltage interrupt module
- All pins multiplexed with general purpose input/output (GPIO) pins
- Computer operating properly (COP) watchdog timer
- External reset input pin for hardware reset
- JTAG/On-Chip Emulation (OnCE™) module for unobtrusive, processor-speed-independent debugging
- Phase-locked loop (PLL) based frequency synthesizer for the hybrid controller core clock, with on-chip relaxation oscillator

**Table 1-1. Memory Configuration**

Memory Type	MC56F8013	MC56F8023
Program Flash	16 KByte	32 KByte
Unified Data/Program RAM	4 KByte	8 KByte

The two-phase SR control benefits greatly from the flexible PWM module, fast ADC, quad timer module and interrupt controller module.

The PWM block has the following features:

- Three complementary PWM signal pairs, six independent PWM signals (or a combination)
- Complementary channel operation features
- Independent top and bottom dead time insertion
- Separate top and bottom pulse width correction via current status inputs or software
- Separate top and bottom polarity control
- Edge-aligned or centre-aligned PWM reference signals
- 15-bit resolution
- Half-cycle reload capability
- Integral reload rates from one to sixteen periods
- Mask/swap capability
- Individual, software-controlled PWM output
- Programmable fault protection

- Polarity control
- 10mA or 16mA current sink capability on PWM pins
- Write-protectable registers

The PWM offers flexibility in its configuration, enabling efficient two phase SR motor control. The interesting features of the PWM module (from an SR motor control point of view) are the automatic copy of duty cycle values to all value registers and the software and masks controls. This automatic copying simplifies duty cycle control, where a single duty cycle update is necessary to update all PWM channels. The software control is used to perform unipolar PWM generation (bottom transistor is ON during the whole period). The last feature - mask control is used for phase commutation or disabling the inactive phase. The PWM reload SYNC signal is generated to provide synchronization with other modules (Quadtimers, ADC).

The ADC module has the following features:

- 12-bit resolution
- Dual ADCs per module; three input channels per ADC
- Maximum ADC clock frequency of 5.33MHz with a 187ns period
- Sampling rate of up to 1.78 million samples per second
- Single conversion time of 8.5 ADC clock cycles ( $8.5 \times 187\text{ns} = 1.59\mu\text{s}$ )
- Additional conversion time of six ADC clock cycles ( $6 \times 187\text{ns} = 1.125\mu\text{s}$ )
- Eight conversions in 26.5 ADC clock cycles ( $26.5 \times 187\text{ns} = 4.97\mu\text{s}$ ) using parallel mode
- Ability to use the SYNC input signal to synchronize with the PWM (provided the integration allows the PWM to trigger a timer channel connected to the SYNC input)
- Ability to sequentially scan and store up to eight measurements
- Ability to scan and store up to four measurements on each of two ADCs operating simultaneously and in parallel
- Ability to scan and store up to four measurements on each of two ADCs operating asynchronously to each other in parallel
- Interrupt generating capabilities at the end of a scan when an out-of-range limit is exceeded and on a zero crossing
- Optional sample correction by subtracting a pre-programmed offset value
- Signed or unsigned result
- Single-ended or differential inputs
- PWM outputs with hysteresis for three of the analog inputs

The application uses the ADC block in simultaneous mode scan. It is synchronized to the PWM pulses. This configuration allows the simultaneous conversion of the DC-bus current and voltage within the required time.

The quad timer is an extremely flexible module, providing all required services relating to time events. It has the following features:

- Four 16-bit counters/timers
- Count up/down
- Counters are cascadable
- Programmable count modulus
- Maximum count rate equal to the peripheral clock/2, when counting external events
- Maximum count rate equal to the peripheral clock/1, when using internal clocks

## Introduction

- Count once or repeatedly
- Counters are preloadable
- Counters can share available input pins
- Each counter has a separate prescaler
- Each counter has capture and compare capability

The application uses four channels of the quad timer for:

- One channel for PWM-to-ADC synchronization
- One channel for motor commutation
- One channel for system time base (5ms period)

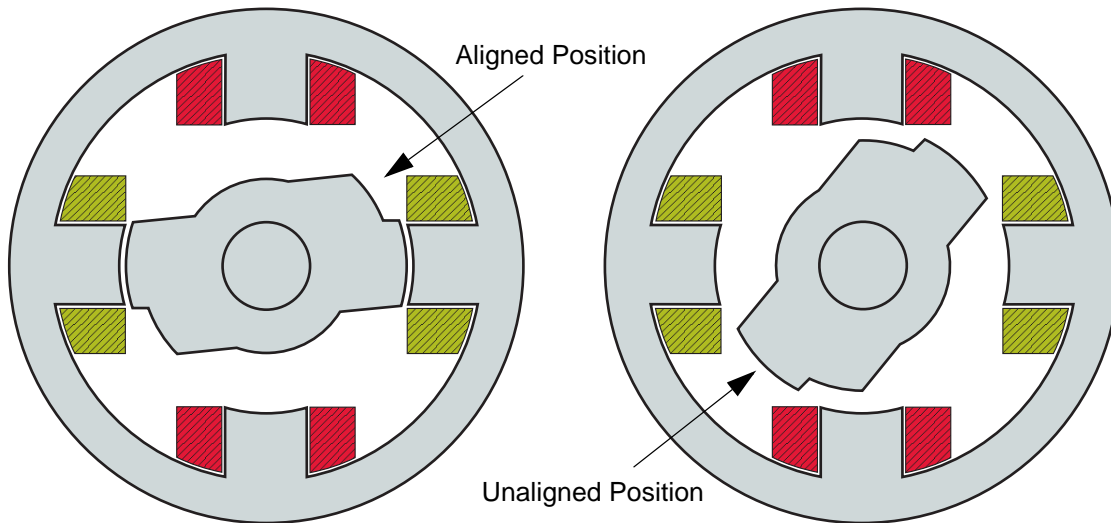
The interrupt controller (ITCN) has the following features:

- Four programmable priority levels for each IRQ
- Two programmable Fast Interrupts
- Notifies the SIM module to restart clocks out of Wait and Stop modes
- Ability to drive the initial address on the address bus after reset

Fast interrupts are used for ADC measurement and motor commutation. This minimizes overhead caused by frequently calling the interrupt routine. (the ADC sensing interrupt is called every 4.4  $\mu$ s).



is in the position of maximal stator inductance (see Figure 2-2). If the axis of the rotor is in line with interpolar axis of the stator poles, the rotor is said to be in an unaligned position, i.e., the rotor is in a position of minimal stator inductance.

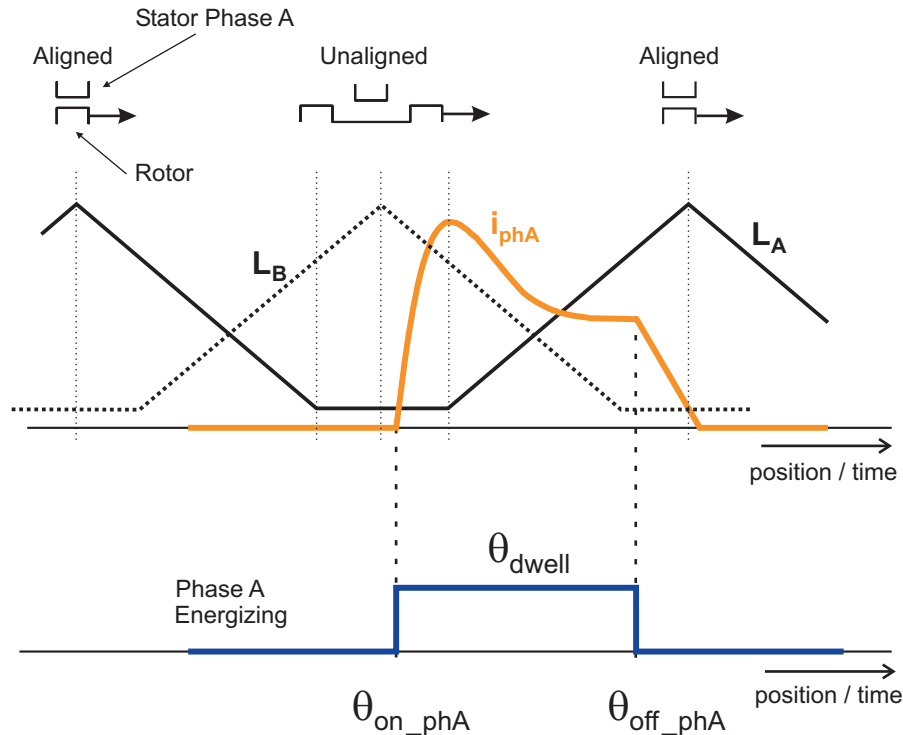


**Figure 2-2. Aligned/Unaligned Rotor Position of a 2-Phase SR motor**

The inductance profile of SR motors is triangular shaped, with maximum inductance when it is in an aligned position and minimum inductance when unaligned. Figure 2-3 illustrates the idealized triangular-like inductance profile of both two phases of an SR motor with phase A highlighted. The individual Phases A and B are shifted electrically by  $180^\circ$  relative to each other. When the respective phase is powered, the interval is called the dwell angle -  $\theta_{dwell}$ . It is defined by the turn-on  $\theta_{on}$  and the turn-off  $\theta_{off}$  angles.

When the voltage is applied to the stator phase, the motor creates torque in the direction of increasing inductance. When the phase is energized in its minimum inductance position, the rotor moves to the forthcoming position of maximal inductance. The movement is defined by the magnetization characteristics of the motor. A typical current profile for a constant phase voltage is shown in Figure 2-3. For a constant phase voltage the phase current has its maximum in the position when the inductance starts to increase. This corresponds to the position where the rotor and the stator poles start to overlap. When the phase is turned off, the phase current falls to zero. The phase current present in the region of decreasing inductance generates negative torque. The torque generated by the motor is controlled by the applied phase voltage and by the appropriate definition of switching turn-on and turn-off angles. For more details, see [12].

As is apparent from the description, the SR motor requires position feedback for motor phase commutation. In many cases, this requirement is addressed by using position sensors, like encoders, Hall sensors, etc. The result is that the implementation of mechanical sensors increases costs and decreases system reliability. Traditionally, developers of motion control products have attempted to lower system costs by reducing the number of sensors. A variety of algorithms for sensorless control have been developed, most of which involve evaluation of the variation of magnetic circuit parameters that are dependent on the rotor position.



**Figure 2-3. Phase Energizing**

The motor itself is a low cost machine of simple construction. Since high-speed operation is possible, the motor is suitable for high speed applications, like vacuum cleaners, fans, white goods, etc. As discussed above, the disadvantage of the SR motor is the need for shaft-position information for the proper switching of individual phases. Also, the motor structure causes noise and torque ripple. The greater the number of poles, the smoother the torque ripple, but motor construction and control electronics become more expensive. Torque ripple can also be reduced by advanced control techniques such as phase current profiling. The detail mathematical description of the SR motor can be seen in [11].

## 2.2 Digital Control of an SR Motor

The SR motor is driven by voltage strokes coupled with the given rotor position. The profile of the phase current together with the magnetization characteristics define the generated torque and thus the speed of the motor. Due to this fact, the motor requires electronic control for operation. Several power stage topologies are being implemented, according to the number of motor phases and the desired control algorithm. The particular structure of the SR power stage structure defines the freedom of control for an individual phase.

A power stage with two independent power switches per motor phase is the most used topology. Such a power stage for 3-Phase SR motors is illustrated in Figure 2-4. It enables control of the individual phases fully independent of each other and thus permits the widest freedom of control. Other power stage topologies share some of the power devices for several phases, thus saving on power stage cost, but with these the phases cannot be fully independently controlled. Note that this particular topology of SR power

stage is fault tolerant -- in contrast to power stages of AC induction motors -- because it eliminates the possibility of a rail-to-rail short circuit.

During normal operation, the electromagnetic flux in an SR motor is not constant and must be built for every stroke. In the motoring period, these strokes correspond to the rotor position when the rotor poles are approaching the corresponding stator pole of the excited phase. In the case of Phase A, shown in [Figure 2-1](#), the stroke can be established by activating the switches Q1 and Q2. At low-speed operation the Pulse Width Modulation (PWM), applied to the corresponding switches, modulates the voltage level.

Two basic switching techniques can be applied:

- Soft switching - where one transistor is left turned-on during the whole commutation period and PWM is applied to the other one
- Hard switching - where PWM is applied to both transistors simultaneously

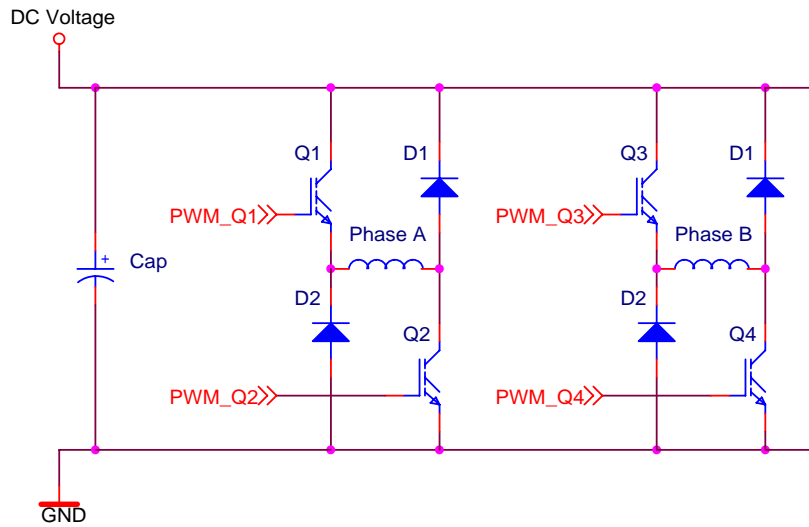


Figure 2-4. 2-Phase SR Power Stage

[Figure 2-5](#) illustrates both soft and hard switching PWM techniques. The control signals for the upper and the lower switches of the above-described power stage define the phase voltage and thus the phase current. The soft switching technique generates lower current ripple compared to the hard switching technique. Also, it produces lower acoustic noise and less EMI. Therefore, soft switching techniques are often preferred for motoring operations. For more details, see [\[12\]](#).



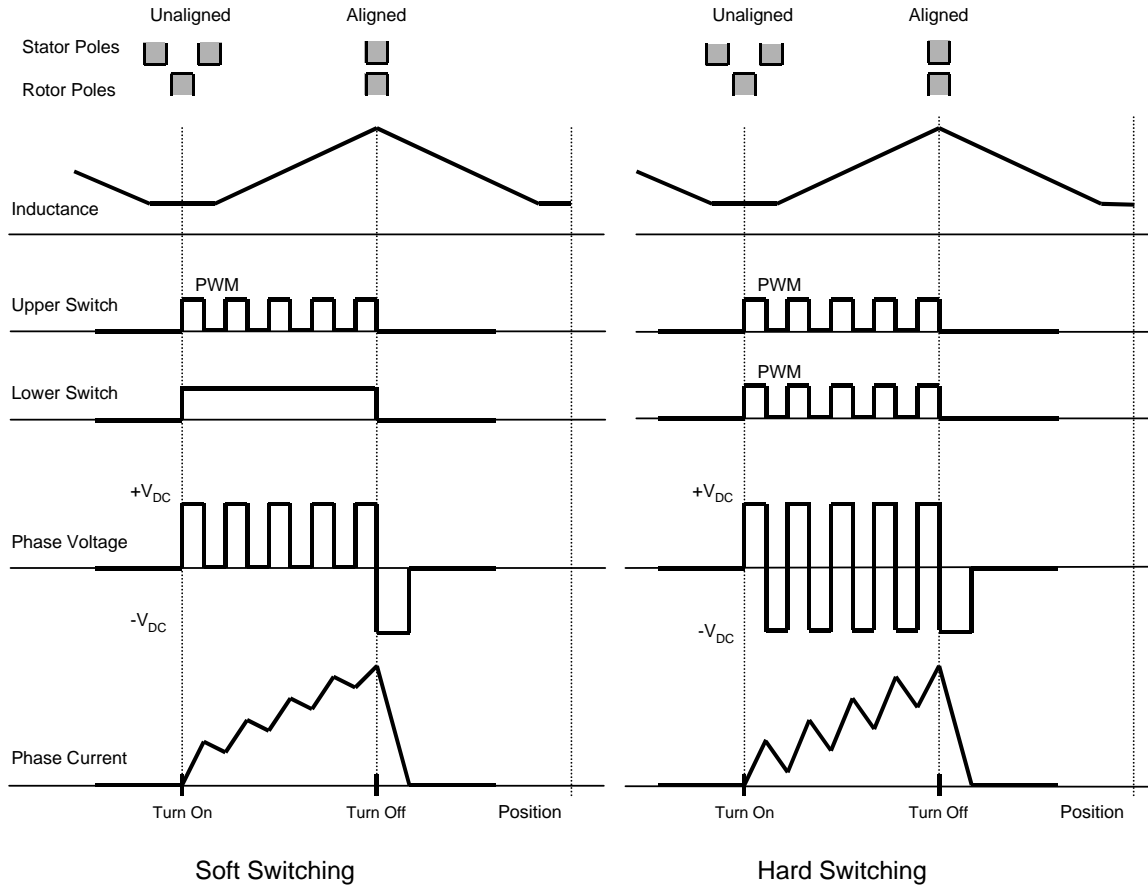


Figure 2-5. Soft Switching and Hard Switching

## 2.3 Voltage and Current Control of SR Motors

A number of control techniques for SR motors exist. They differ in the structure of the control algorithm and in position evaluation. Two basic techniques for controlling SR motors can be distinguished, according to the motor variables that are being controlled:

- Voltage control - where phase voltage is a controlled variable
- Current control - where phase current is a controlled variable

The next section describes voltage control used in this application. Details about current control can be found in [11].

### 2.3.1 Voltage Control of an SR Motor

In voltage control techniques, the voltage applied to the motor phases is constant during the complete sampling period of the speed control loop. The commutation of the phases is linked to the position of the rotor.

The voltage applied to the phase is directly controlled by a speed controller. The speed controller processes the speed error -- the difference between the desired speed and the actual speed -- and generates the desired

phase voltage. The phase voltage is defined by a PWM duty cycle implemented at the DC-Bus voltage of the SR inverter. The phase voltage is constant during a complete dwell angle. The technique is illustrated in Figure 2-6. The current and the voltage profiles can be seen in Figure 2-7. The phase current is at its peak at the position when the inductance starts to increase (stator and rotor poles start to overlap) due to the change in the inductance profile.

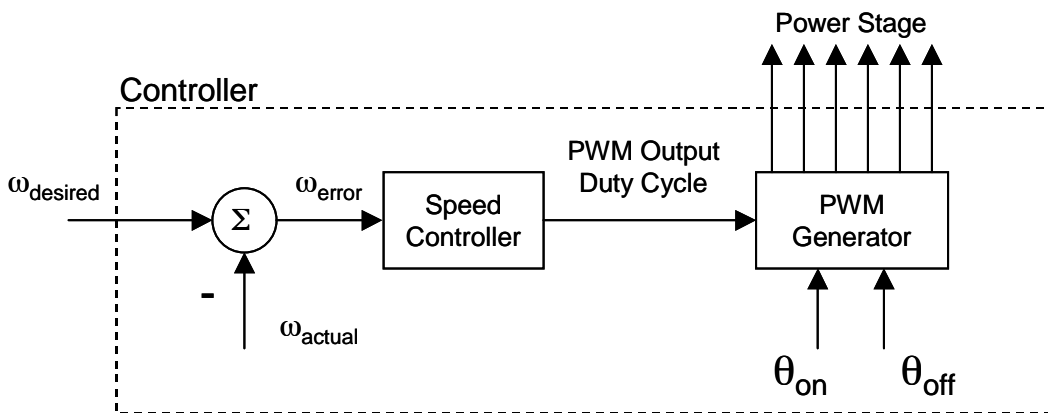


Figure 2-6. Voltage Control Technique

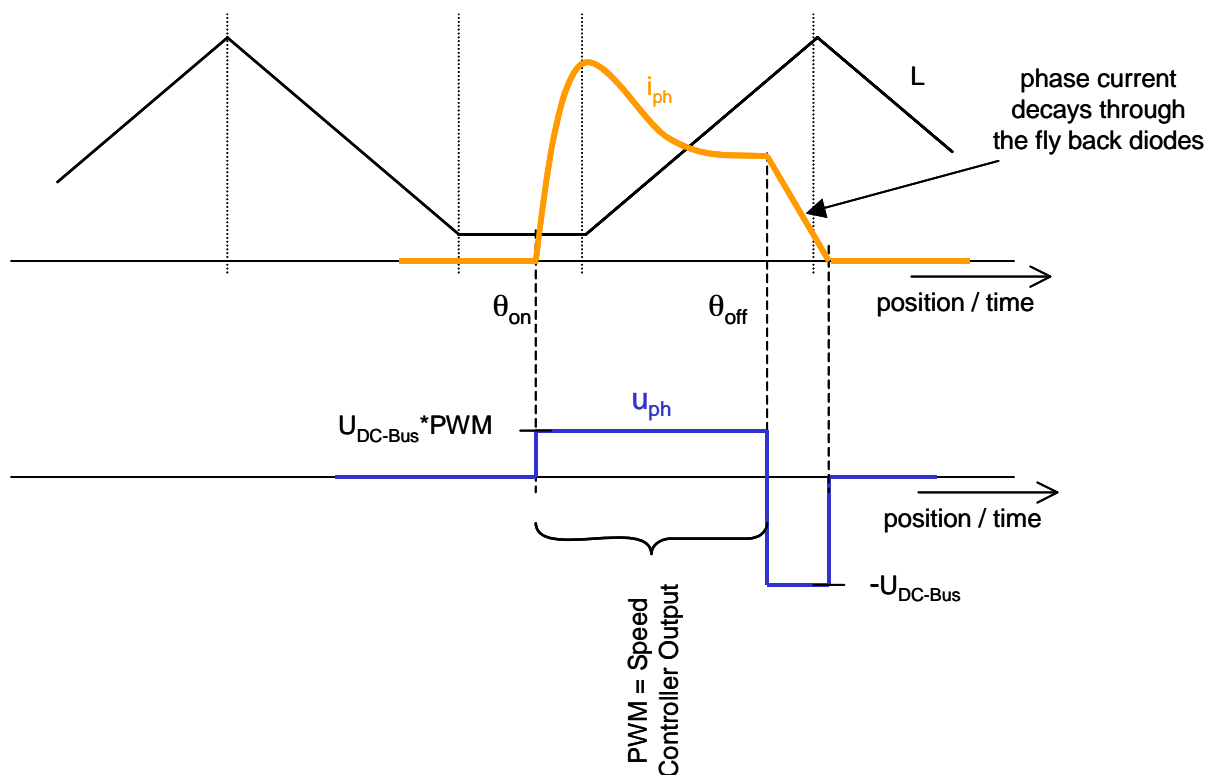


Figure 2-7. Voltage Control Technique - Voltage and Current Profiles

### 2.3.2 Sensorless Position Estimation Using Phase Current Peak Detection

The flux linkage estimation method ranks among the most popular sensorless SR position estimation techniques. A number of methods that use the flux linkage calculation have been developed in [11, 14, 15]. These methods calculate the actual phase flux linkage and use its relation to the reference flux linkage for position estimation.

The main disadvantage of all these methods is that the estimation of the flux linkage is based on a precise knowledge of the phase resistance. The phase resistance varies significantly with temperature which yields to unwanted integration errors, especially at low speed. These integration errors create a significant position estimation error.

Another method for sensorless position estimation presented in this reference design manual is based on a phase current peak detection. The principle of this method can be seen in Figure 2-8. The phase starts to be excited at the moment corresponding to a desired current amplitude. The current begins to rise till the position where the stator and rotor poles start to overlap. At this moment, the phase current reaches its maximum. Since we know the exact position of the rotor, we can estimate rotor position based on this current peak. If the current peak is detected, the peak time is saved. Knowing the time of two consecutive current peaks, we can calculate the commutation period and corresponding on/off times. The current peak can be detected by external circuitry, or, nowadays, using powerful digital signal controller, it can be evaluated directly by software.

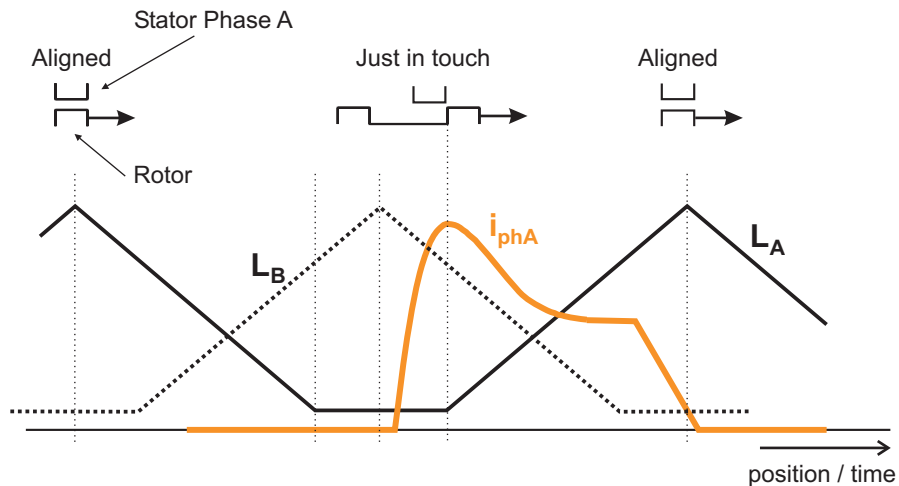


Figure 2-8. Rotor Position at Phase Current Peak

The advantage of this method is that it is independent of the motor parameters. Everything we need to know is the rotor position at the current peak. Another advantage is that the current peak detection algorithm is very simple in comparison with estimation of the flux linkage method. It allows to use this method at very high speed, where the precision of the flux linkage estimation is low due to low number of current samples for flux calculation. From principle of the operation, this method can be used with voltage control only since at current control we lose information about the current peak.

The resented SR drive measures the current of the excited phase directly by the integrated analog to digital converter. Every new current sample is evaluated by the current peak detection algorithm. If the current peak is detected, the new commutation period is calculated together with on/off times for the next commutation.



## Chapter 3

# System Concept

### 3.1 System Specification

The system is designed to drive a two-phase SR motor. The application meets the following performance specification:

- Targeted at the MC56F8013 Controller Board
- Running on a 3-phase SR High Voltage Power Stage (standard Freescale HW platform used)
- Control technique incorporating:
  - High speed 2-phase SR motor sensorless control based on a current peak detection
  - Direct current sensing by integrated analog to digital converter
  - Software current peak evaluation
  - Designed to fit vacuum cleaner applications
  - Capable of running an SR motor to more than 100 000 RPM (tested with an SR motor designed for 60 000 RPM)
  - Single direction of rotation given by asymmetric construction of 2-phase SR motor
  - Speed open loop control
  - Start up from any position using alignment and patented algorithm (Patent No. US6448736 B1)
  - Start up time and maximal speed depending on the SR motor parameters
  - High speed 2-phase SR motor sensorless control based on a current peak detection
  - Direct current sensing by integrated analog to digital converter
  - Software current peak evaluation
  - Designed to fit vacuum cleaner applications
  - Capable of running an SR motor to more than 100 000 RPM (tested with an SR motor designed for 60 000 RPM)
  - Single direction of rotation given by asymmetric construction of 2-phase SR motor
  - Speed open loop control
  - Start up from any position using alignment and patented algorithm (Patent No. US6448736 B1)
  - Start up time and maximal speed depending on the SR motor parameters

## 3.2 Sensorless Drive Concept

A standard system concept is chosen for the drive (see [Figure 3-1](#)). The system incorporates the following hardware boards:

- 3-phase SR High Voltage Power Stage
- Two Phase SR motor
- MC56F8013/23 Controller Board

### NOTE

A two phase SR power stage is required for the two phase SR motor. However, development of this high speed SR drive was done on a three phase SR power stage since this power stage is available as a standard development platform. The third phase on the power stage was unused.

The MC56F8013/23 Controller Board executes the control algorithm. In response to the user interface and feedback signals, it generates PWM signals for the 3-phase SR High Voltage Power Stage. High-voltage waveforms generated by the DC to AC inverter are applied to the motor.

## 3.3 Control Process

The state of the user interface is scanned periodically, while the DC-Bus voltage and the current of the exciting phase is sampled. The SR motor starts on command from the START/STOP switch. At first the rotor of the SR motor is aligned to a known position. As soon as the rotor is stabilized, the start up algorithm begins to excite the phases to get the SR motor running. During the start up, the rotor position is evaluated by a special patented algorithm (Patent No. US6448736 B1). Once the SR motor achieves a stable speed, the rotor position is evaluated from the peak current. After the start up sequence, the SR motor speed is increased by a speed ramp up to a maximal speed.

The DC-Bus voltage and current of the excited phase is sampled with an ADC. The ADC sampling is triggered by QuadTimer channel 3 and synchronized to the PWM signal.

The current samples are evaluated by the peak detection algorithm. Once the peak is detected the time of the peak is read and saved for further calculation. After the peak detection, the actual commutation period and on/off times are calculated from the latest and previous peak times. The DC-Bus voltage is sensed simultaneously with the phase current and it is used for DC-Bus voltage ripple elimination. DC-Bus voltage ripple elimination is required for applications where only a small DC-Bus capacitor is used and variation of the DC-Bus voltage is too large.

The overall state of the application is controlled by an application state machine, which is executed in a background loop. The application state machine (ASM), consists of init, stop, alignment, start up, run and error states.

In the case of an overcurrent condition, the signals for the 3-phase inverter are disabled and the fault state is displayed.

Beyond this, the FreeMASTER interface enables monitoring and adjustment of all system variables.

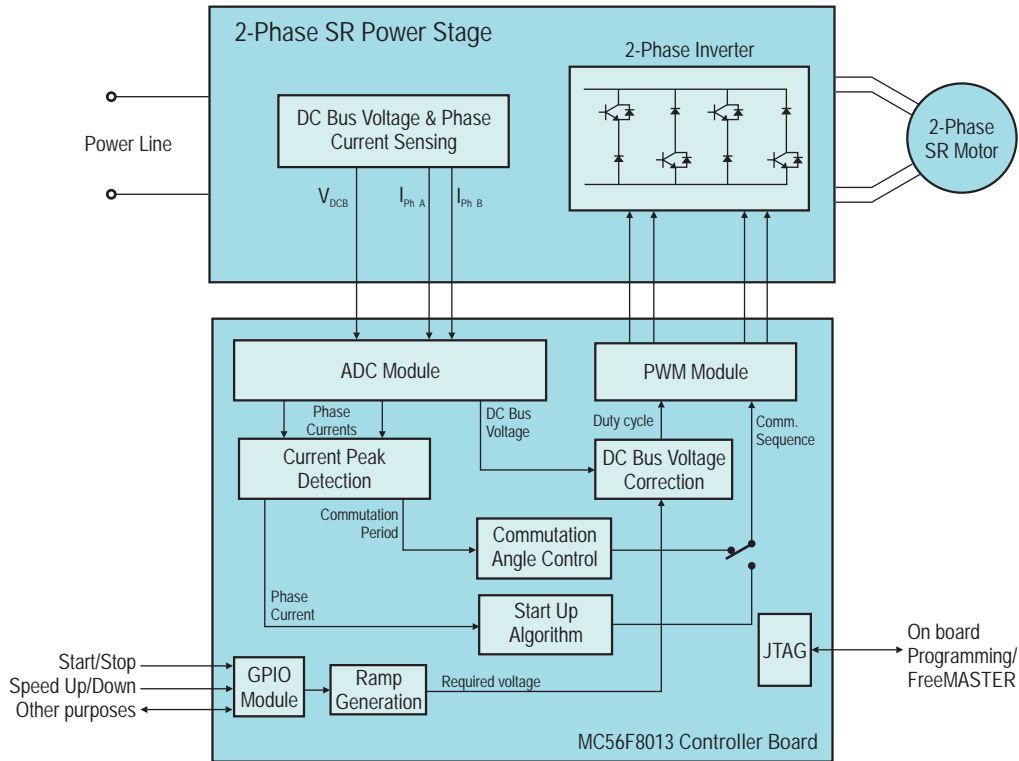


Figure 3-1. System Concept

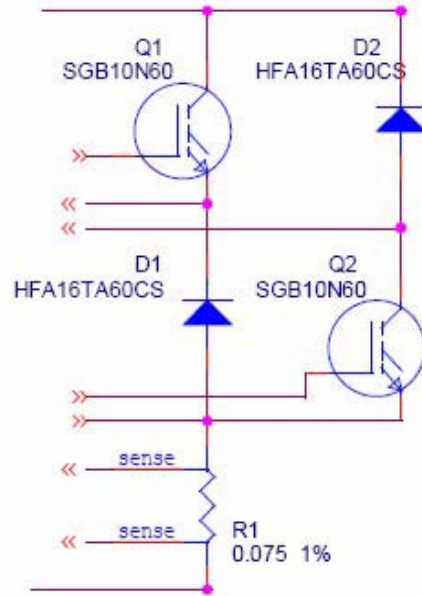
### 3.4 System Blocks Description

#### 3.4.1 Sensing of Phase Currents and DC-Bus Voltage

The control algorithm requires sensing of the following quantities:

- Phase Currents
- DC-Bus voltage

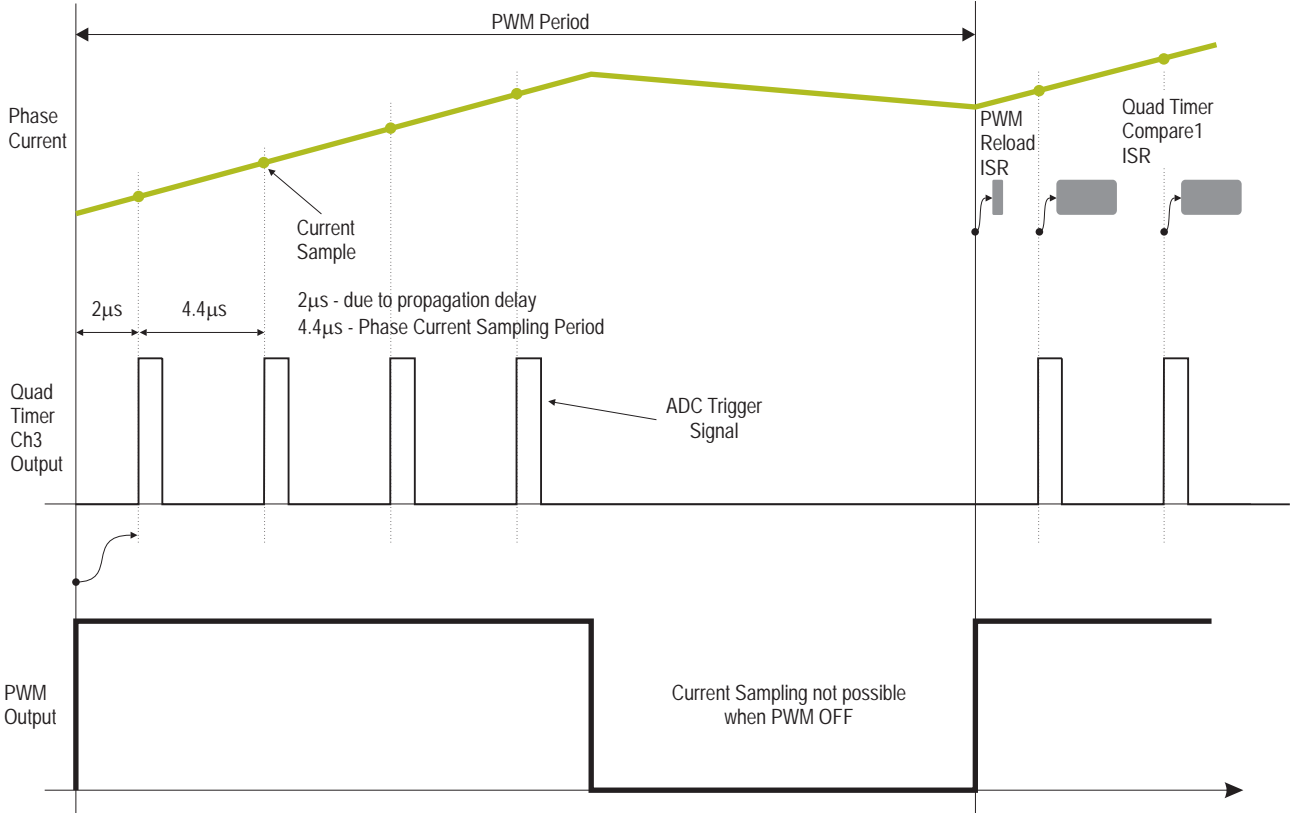
The phase current sensing circuit is shown in Figure 3-2. The phase current is sensed as a voltage drop on shunt resistor R1. Analyzing the signal on R1, we can find, that the phase current can be seen on shunt resistor R1 only when both transistors Q1 and Q2 are switched ON. Therefore, the current sampling has to be synchronized with PWM generation. This can be ensured by PWM to ADC synchronization implemented on the MC56F8013. This synchronization is performed by the third channel of the quad timer, where it is connected to the synchronization input of the A/D converter, and the input of the same channel is connected to the Reload signal of the PWM module. Thus, the quad timer channel 3 allows control of the delay between the PWM module Reload event and the start of A/D conversion.



**Figure 3-2. Phase Current Circuit**

Another aspect which has to be considered for the current sampling, is the time resolution for the current peak detection. At high speeds, the SR motor commutation period is very short. For example, a 2-phase SR motor with a maximal speed of 60 000 RPM has a commutation period 250  $\mu$ s only. Since the current is usually sampled once per PWM period, at a common switching frequency of 16 kHz we get four current samples only. And this is not enough for current peak evaluation with sufficient time resolution. This issue can be resolved by implementing multiple current sampling during the PWM period. Actual implementation can be seen in [Figure 3-3](#). The number of ADC samples taken during a PWM period is calculated at the beginning of every PWM cycle according to the actual duty cycle (PWM Reload ISR). The first ADC sample is set to 2  $\mu$ s after a Reload event. Once the delay elapses, the A/D conversion is started and a fast interrupt is called (Quad Timer Ch3 ISR). During ADC conversion, quad timer channel 3 is set for a new delay of 4.4  $\mu$ s when the next current sample is taken. The first delay of 2  $\mu$ s is set due to the propagation delay caused by the IGBT driver and on time of the IGBT transistor. The delay between other samples is set to 4.4  $\mu$ s. Since at a maximal speed the duty cycle is 100%, the current is sampled continuously every 4.4  $\mu$ s.





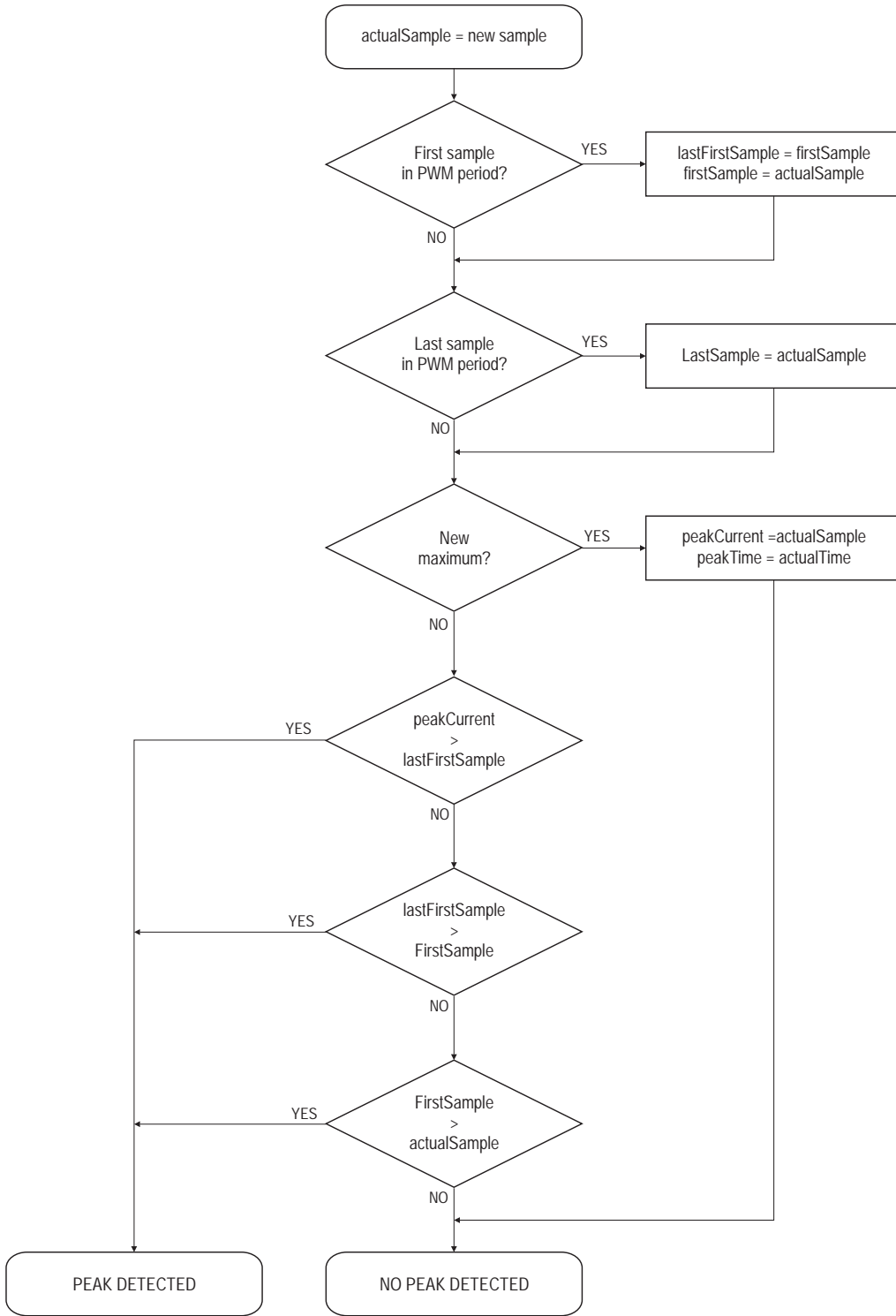
**Figure 3-3. Phase Current Sampling**

This method allows detecting the current peak with a time precision better than 2%. The current sampling starts at the beginning of each commutation and stops when the current peak is detected. Besides the current value, the time of each current sample is saved for further commutation calculation. The time base is derived from Quad Timer Ch2.

The DC-Bus voltage is sampled simultaneously with the phase current, since the MC56F8013 is capable of converting two samples at the same time. The DC-Bus voltage is used to compensate the DC-Bus voltage ripple when a small DC Bus capacitor is used.

### 3.4.2 Phase Current Peak Detection

The phase current peak defines the known position of the rotor. Therefore the current peak detection is the most important part of the control algorithm. At a glance, to find the maximum from the current samples seems to be simple. This assumption is true when the motor is running with full voltage. In that case, the current has a smooth shape and looking for the maximum is simple. The situation becomes more complicated when PWM modulation is used to control applied voltage on the SR motor, because the current shape is distorted by PWM modulation. The distortion depends on phase inductance, the type of the PWM modulation and the PWM switching frequency. Usually, the inductance of the SR motor can not be easily changed. Therefore the type of PWM modulation and PWM switching frequency are key parameters in minimizing current distortion. As can be see in [Figure 2-5](#), the unipolar switching is preferred, due to lower current ripple.



**Figure 3-4. The Current Peak Detection Algorithm**

The minimal acceptable PWM switching frequency depends mainly on the phase inductance of the SR motor. In the presented application, 16kHz seems to be a good compromise between current ripple and switching losses.

Due to current ripple, the peak detection algorithm is more complex. Apart from the actual and maximal currents, the first and last current samples are also consider for peak evaluation. The final implementation of the current peak detection algorithm can be seen in [Figure 3-4](#). Based on experience with several SR motors, the current peak detection algorithm may require a little adaptation (adding a hysteresis) to reflect specific parameters of the SR motor used. The hysteresis is also used for peak and minimum detection during start up. The algorithm is executed on every new available current sample.

### 3.4.3 SR Motor Start-Up (Patent No. US6448736 B1)

The presented sensorless algorithm does not allow detecting rotor position from a zero speed. Therefore, to start the SR motor, two issues have to be solved:

- The initial position of the rotor is unknown when the SR motor starts up
- The commutation times are calculated from the actual period, which is zero at the start

The first issue can be resolved very easily by rotor alignment. During alignment, the one phase is excited for a certain time and the rotor is pulled into an aligned position (see [Figure 2-5](#)). The alignment time depends on motor inertia and it can be even a few seconds for larger motors.

If the rotor is aligned, the motor is ready for start up. The rotor starts to move when the next phase is excited. The right direction of rotation is ensured by asymmetric rotor construction. Once the rotor starts to move, the speed of the rotor is unknown so the current peak is not sufficient for the next commutation calculation. Therefore, a different algorithm has been developed to ensure proper start up.

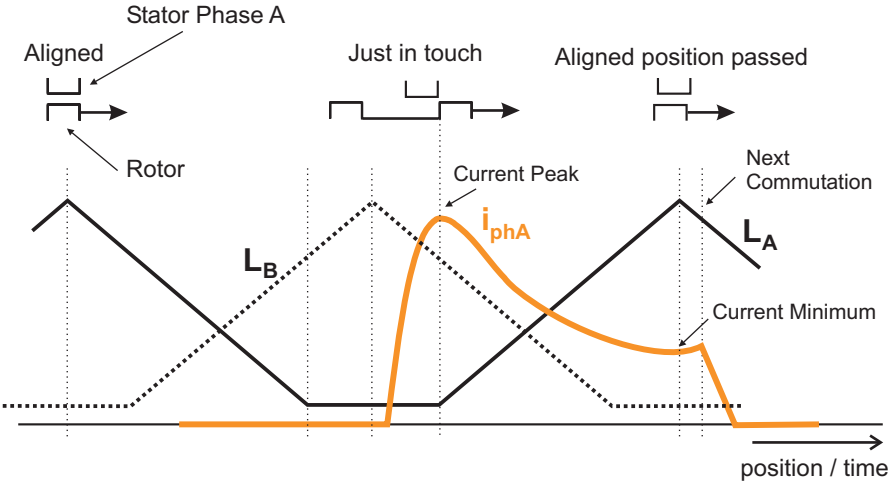


Figure 3-5. Start Up Algorithm

The start up algorithm consist of two parts. The first part is the same as during a run state. The algorithm detects the peak of the phase current. If the rotor continues from a “touch” position to the alignment position, the phase current drops down. As soon as the rotor passes the aligned position, the phase current starts to rise again (see [Figure 3-5](#)). And this moment is the right time for commutation. Put Another way, if the current peak is detected, the algorithm starts to look for the current minimum. Once the phase current minimum is cached, the commutation is immediately performed. After several commutations (4-8 commutations) executed based on the start up algorithm, the rotor speed is stabilized and the commutation

## System Concept

period can be calculated. If the commutation period is known, the sensorless algorithm can be switched to current peak detection only.

The advantage of this start up algorithm is with motor parameters and load independency. So it ensures a reliable start up in a wide range of start conditions. This algorithm was patented by Freescale as Patent No. US6448736 B1.

### 3.4.4 Commutation angle control

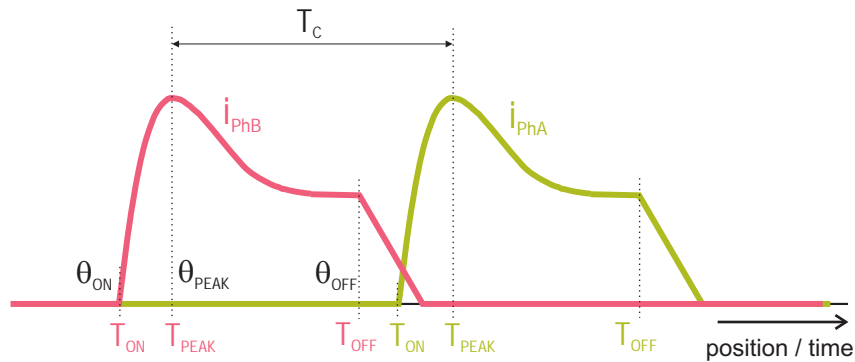
Based on the known actual period and rotor angle at current peak, the  $T_{ON}$  and  $T_{OFF}$  times can be calculated for the next commutation:

$$t_{OFF} = t_{PEAK} + T_C \cdot \left( \frac{\theta_{OFF} - \theta_{PEAK}}{90^\circ} \right) \quad (\text{EQ 3-1})$$

$$t_{ON} = t_{PEAK} + T_C \cdot \left( \frac{90^\circ - \theta_{PEAK} + \theta_{ON}}{90^\circ} \right) \quad (\text{EQ 3-2})$$

where:

- $t_{OFF}$  off time of excited phase
- $t_{ON}$  on time of next phase switch on
- $t_{PEAK}$  time of actual current peak
- $T_C$  actual commutation period
- $\theta_{OFF}$  off angle of excited period
- $\theta_{PEAK}$  angle (rotor position) at current peak



**Figure 3-6. Commutation angle Control**

During start up, the SR motor speed is controlled by PWM only and  $\theta_{ON}$  and  $\theta_{OFF}$  remains constant. Once the SR motor is supplied by full voltage, the angle control is used to control the motor speed. The  $\theta_{ON}$  and  $\theta_{OFF}$  are usually changed in such a way that the difference  $\theta_{OFF} - \theta_{ON}$  is kept constant.

### 3.4.4.1 DC-Bus Voltage Correction

If a small DC-Bus capacitor is used, the DC-Bus voltage varies with mains frequency. If the DC-Bus voltage variation is too high there is an impact on phase current recognition. Therefore the DC-Bus voltage correction algorithm is used to keep the phase voltage as constant as possible.

### 3.4.5 PWM Modulation

The PWM module implemented on the MC56F80xx has very good support for an SR motor control. To run an SR motor, four independent PWM signals are necessary. Since the unipolar switching is used to minimize current ripple both the bottom transistors are switched on over the whole PWM period. Therefore these two outputs are set under software control, with output set to 1. This allows using another interesting feature - value register acceleration. This feature, if enabled, copies the value written in value register 0 to all other value registers. This allows setting the duty cycle for both phases (top transistors) with a single write to value register. The last feature, masking, is used for motor commutation. It enables PWM outputs of a particular phase based on actual rotor positions. A summary of PWM settings for all PWM outputs can be seen in [Table 3-1](#). The PWM period is restarted at the beginning of a commutation period to keep the same voltage condition for each commutation period.

<b>PWM Channel</b>	<b>SW Control</b>	<b>Mask Control</b>
0	Disabled	used based on rotor position
1	Enabled (Set to 1)	used based on rotor position
2	Disabled	used based on rotor position
3	Enabled (Set to 1)	used based on rotor position



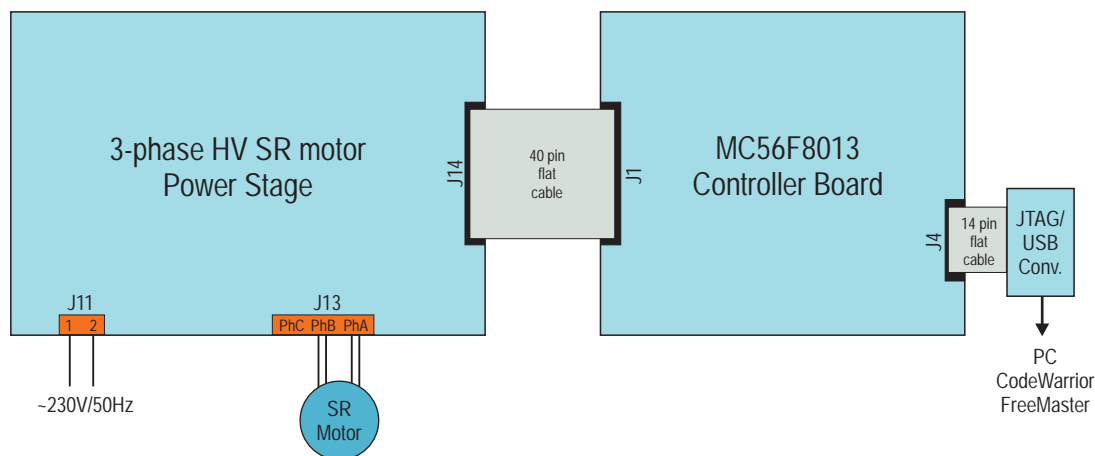
# Chapter 4 Hardware

## 4.1 Hardware Configuration

The application is designed to drive a high speed 2-phase SR motor. It consists of the following modules:

- Host PC
- MC56F8013/23 Controller Board
- 3-phase SR High Voltage Power Stage (just 2 phases utilized)
- 2-phase SR Motor

The application hardware system configuration is shown in [Figure 4-1](#).



**Figure 4-1. Hardware System Configuration**

All system parts are documented in these references:

- MC56F8013/23 Controller Board:
  - Using Freescale’s MC56F8013 or MC56F8023 as the controller
  - Described in the *MC56F8013/23 Controller Board User’s Manual*
- 3-Phase Switched Reluctance High Voltage Power Stage:
  - High-voltage three-phase power stage with single-phase input 115/230 Volt AC and 750 VoltAmp.
  - Described in the *3-Phase Switched Reluctance High Voltage Power Stage User’s Manual*

A detailed description of each individual board can be found in the appropriate user manual, or on the Freescale web site <http://www.freescale.com>. The user manuals include a schematic of the board, a description of individual function blocks, and a bill of materials (parts list).

## 4.2 MC56F8013/23 Controller Board

The MC56F8013/23 controller board is based on an optimized PCB and power supply design. It demonstrates the abilities of the MC56F8013/23 and provides a hardware tool to help in the development of applications using the MC56F8013/23 targeted at motor control applications.

The MC56F8013/23 Controller Board can be populated either by MC56F8013 or MC56F8023 parts. PCBs marked with the numbers 00216A01 and 00216A02 are populated by an MC56F8013 device. PCBs marked with the numbers 00216B02 are populated by an MC56F8023 device.

The controller board is an evaluation module type of board; it includes an MC56F8013 or MC56F8023 part, encoder interface, tacho-generator interface, communication options, digital and analog power supplies, and peripheral expansion connectors. The expansion connectors are for signal monitoring and user feature expandability. Test pads are provided for monitoring critical signals and voltage levels.

The MC56F8013/23 controller board is designed for the following purposes:

- To allow new users to become familiar with the features of the MC56F801x/802x architecture.
- To serve as a platform for real-time software development. The tool suite allows you to develop and simulate routines, download the software to on-chip memory, run the software, and debug it using a debugger via the JTAG/OnCE™ port. The breakpoint features of the OnCE port let you specify complex break conditions easily and execute your software at full-speed, until the break conditions are satisfied. The ability to examine and modify all user accessible registers, memory, and peripherals through the OnCE port simplifies considerably the task of the developer.
- To serve as a platform for hardware development. The hardware platform enables external hardware modules to be connected. The OnCE port's unobtrusive design means all of the memory on the digital signal controller chip is available to the user.

The board facilitates the evaluation of various features present in the MC56F8013/8023, and can be used to develop real-time software and hardware products based on the MC56F8013 or the MC56F8023. It provides the features necessary to write and debug software, demonstrate the functionality of that software, and to interface with the customer's application specific device(s). The MC56F8013/23 Controller Board is flexible enough to allow full exploitation of the MC56F8013/8023's features to optimize the performance of the user's end product. See [Figure 4-2](#).



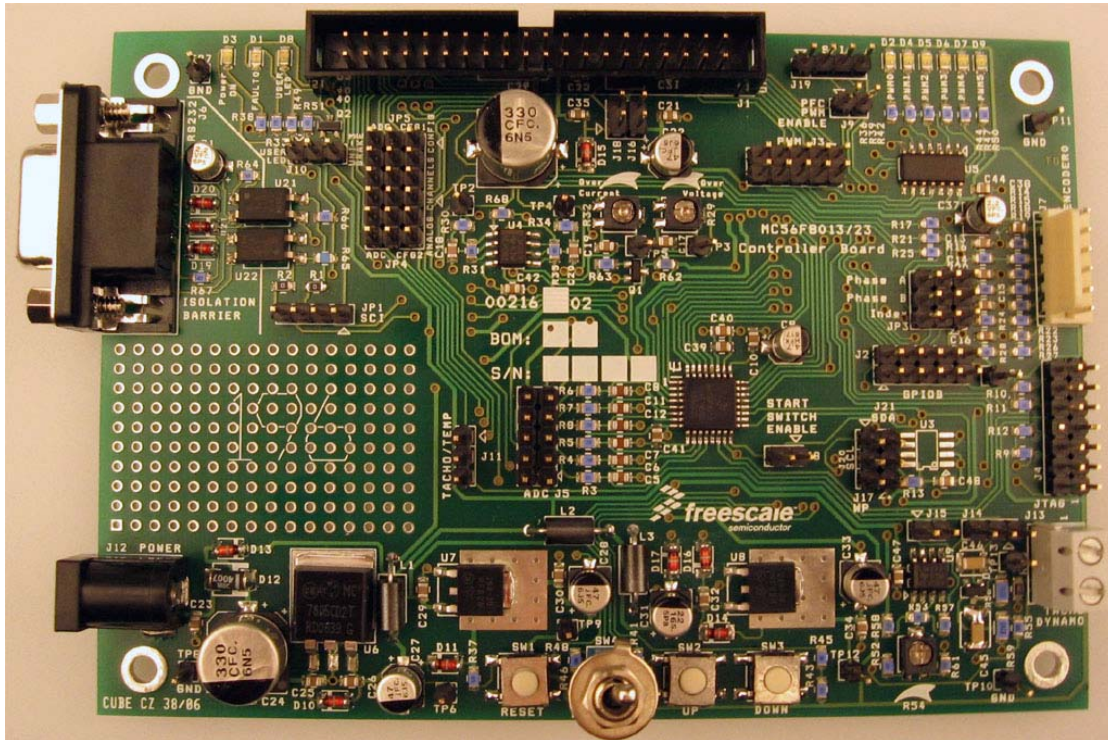


Figure 4-2. MC56F8013/23 Controller Board Top View

### 4.3 3-Phase Switched Reluctance High Voltage Power Stage

Freescalé’s three-phase high-voltage (HV) SR power stage is an up to 750-voltamps (one horsepower), 3-phase power stage that will operate off DC input voltages from 140 to 325 volts, and AC line voltages from 100 to 240 volts. In combination with one of the controller boards, it provides a software development platform that allows algorithms to be written and tested without the need to design and build a power stage. It supports a wide variety of algorithms for SR motors. The presented application utilizes just two phases.

The high-voltage SR power stage has a printed circuit board and an aluminium backplate. The discrete devices (an input rectifier, brake IGBT and diode, bridge IGBT’s,) are mounted on the aluminium backplate, which provides necessary isolation and hence a heatsink can be easily mounted. If possible the aluminium backplate can be used as a heatsink too. The printed circuit board, situated above the aluminium backplate, contains IGBT gate drive circuits, analog signal conditioning, low-voltage power supplies, and some large, passive, power components (see [Figure 4-3](#)).

Input connections are made via the 40-pin ribbon cable connector J14. Power connections to the motor are made on output connector J13. Phase A, phase B, and phase C are labelled Ph\_A, Ph\_B, and Ph\_C on the board. Power requirements are met by a single external 140 to 325 volt DC power supply or an AC line voltage. Either input is supplied through connector J11. An external brake resistor can be connected via connector J12. Current measuring circuitry is set up for +/-20 amps full scale. Both bus and phase leg currents are measured.

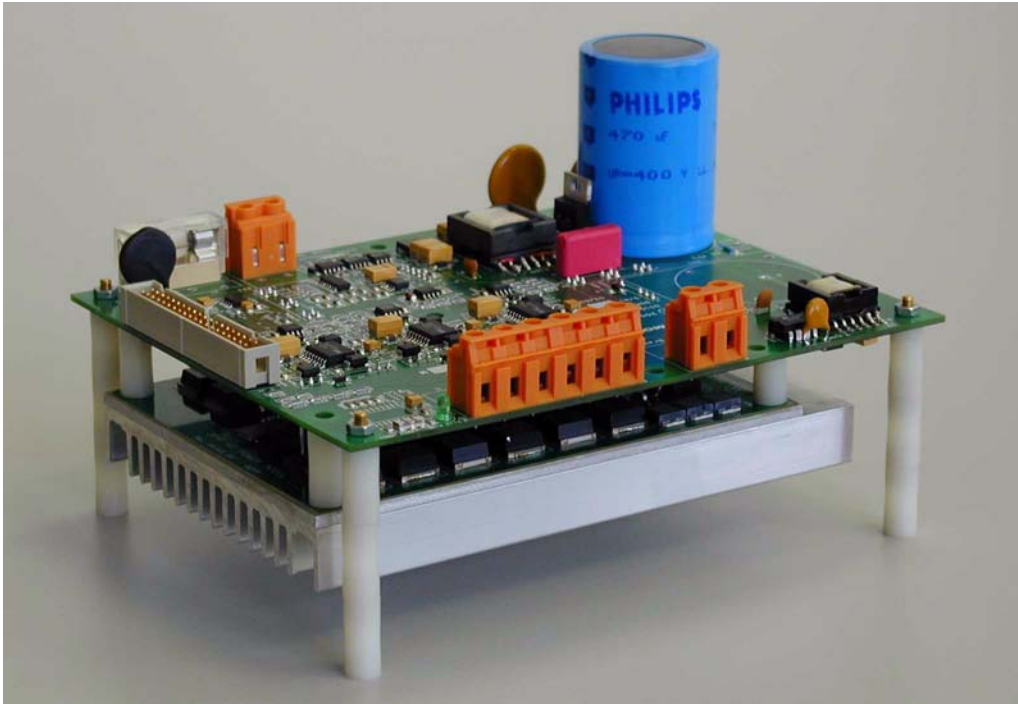


Figure 4-3. 3-Phase SR High Voltage Power Stage

Table 4-1. Electrical Characteristics of 3-Phase SR Power Stage

Characteristic	Symbol	Min	Typ	Max	Units
DC input voltage	$V_{dc}$	140	—	325	V
AC input voltage	$V_{ac}$	100	—	240	V
Logic 1 Input Voltage	$V_{IH}$	2.0	—	—	V
Logic 0 Input Voltage	$V_{IL}$	—	—	0.8	V
Analog Output Range	$V_{Out}$	0	—	3.3	V
Bus Current Sense Voltage	$I_{Sense}$	—	82.5	—	mV/A
Bus Current Sense Offset	$I_{offset}$		$+V_{REF}$		V
Bus Voltage Sense Voltage	$V_{Bus}$	—	8.09	—	mV/V
Bus Voltage Sense Offset	$V_{offset}$		0		V

## 4.4 2-phase Switched Reluctance Motor

The application drives a high speed SR motor. Since it is hard to find suitable high speed switch reluctance motors on the market, the custom SR motor was used for development. The nominal speed of this SR motor is 60 000 RPM. Other parameters are confidential, therefore, no more details will be mentioned in this reference design manual.

# Chapter 5

## Software Design

### 5.1 Introduction

This section describes the design of the drive's software blocks. The software description comprises these topics:

- Main Software Flow Chart
- Data Flow

### 5.2 Main Software Flow Chart

The main software flow chart incorporates the main routine (background loop) entered from reset, and the interrupt events. The main routine includes the initialization of the microcontroller and the main loop.

After initialization, the main routine enters an endless loop which executes the application state machine consisting of init, stop, alignment, start up, run and error states. The transition between the states depends on the state of the START/ STOP switch and drive status. The main software flow chart is given in [Figure 5-1](#). Apart from the background loop, the software incorporates the following four interrupts:

- **QTimer Channel 1 Compare Interrupt**  
 Interrupt Level: 0  
 Execution Period: 5 ms  
 The interrupt routine performs software timing for the application. This time base is used for ramps generation, handling of the user interface.
- **PWM Reload Interrupt**  
 Interrupt Level: 1  
 Execution Period: 62.5  $\mu$ s  
 The interrupt routine performs DC Bus voltage correction and calculates the number of phase current samples taken, based on the actual duty cycle.
- **QTimer Channel 3 Compare Interrupt**  
 Interrupt Level: 2  
 Execution Period: 4.4  $\mu$ s  
 The interrupt routine evaluates the phase current samples and detects the current peak. If the current peak is detected, the commutation period and the next commutation event are calculated.
- **QTimer Channel 2 Compare Interrupt**  
 Interrupt Level: 2  
 Execution Period: Driven by event  
 The interrupt routine performs the commutation.

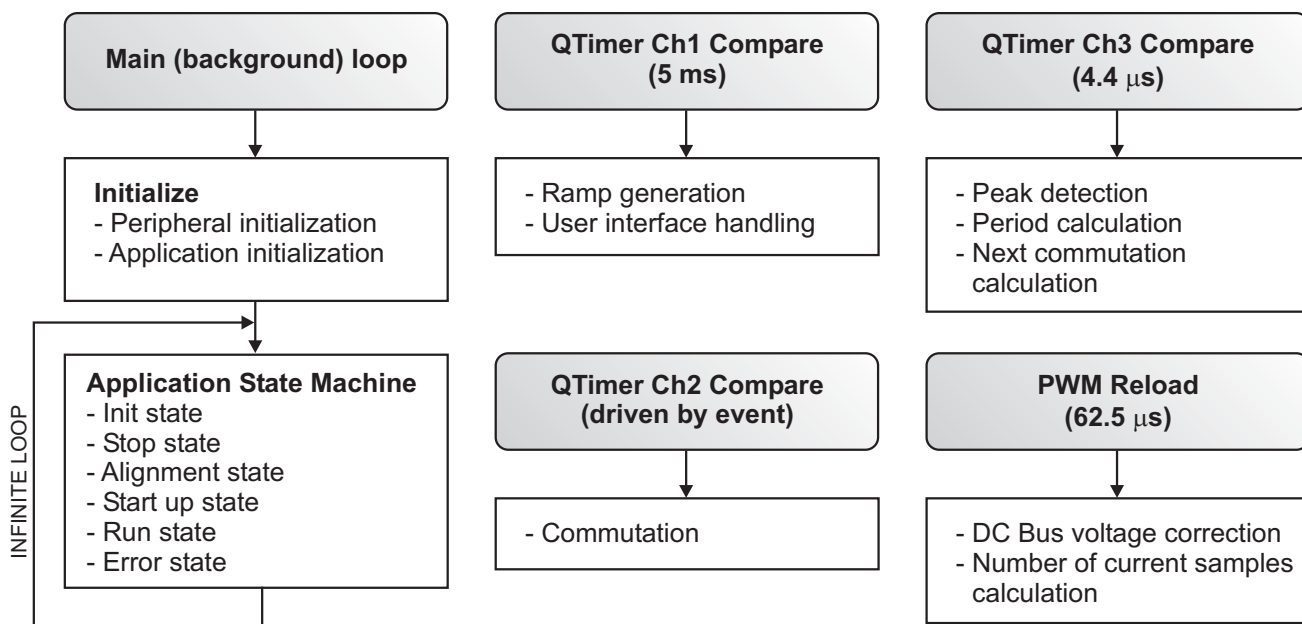


Figure 5-1. Main Software Flow Chart

### 5.3 Data Flow

The High Speed Sensorless SR drive control algorithm is described in the data flow chart shown in [Figure 5-2](#). The variables *actualCurrent* and *dcbVoltage* contain results of ADC conversion. The Current peak detection process evaluates *actualCurrent* together with auxiliary variables *peakCurrent*, *minCurrent*, *firstCurrentSample*, *lastFirstCurrentSample*, *lastCurrentSample*. If the peak current is detected, the time of the peak is saved into *peakTime* and *commutationPeriod* is calculated. Once the current peak is detected, the new commutation events *OnTime* and *OffTime* are calculated using the known commutation period and the *onAngle*, *offAngle* and *peakAngle* variables. The values of *OnTime* and *OffTime*, shown in italic, are not declared as variable but are written directly to the QTimer Ch2 Compare and Preload registers.

The actual state of the user interface is monitored by the Manual Interface Process and is saved in the *interfaceStatus* variable. Based on this state, and other state variables not mentioned in the main data flow chart (*adcProcessingState*), the Application State Machine sets its state *AppState*.

Actual motor speed is defined by *pwmDutyCycle*. This command is passed through the Ramp Process (*pwmDutyCycleRamp*), and after DC Bus voltage correction, is written into PWM module.

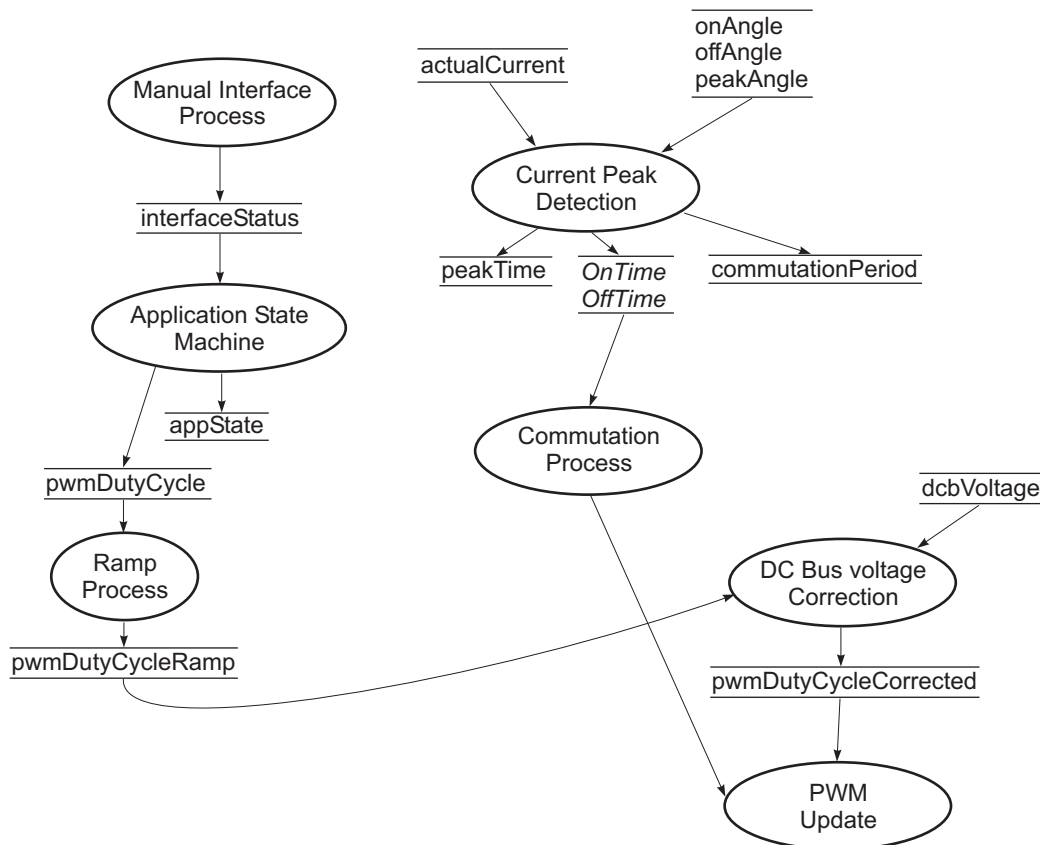


Figure 5-2. Data flow

## 5.4 Processes Description

The main processes of the high speed sensorless SR drive application can be also seen in [Figure 5-2](#).

### 5.4.1 Process Current Peak Detection

This process is called in the QTimer Ch3 Compare interrupt. The process evaluates the actual current samples and detects a current minimum and peak. The detection algorithm differs according to the drive state. In alignment state, the current samples are not evaluated. In start up state, both the current minimums and peaks are detected for the start up algorithm. Once the drive switches to run state, the only current peak is needed for SR motor operation. The details about current evaluation can be seen in [Section 3.3 Control Process](#).

### 5.4.2 Process Manual Interface

This process checks the state of the input pin where the START/STOP switch is connected. If a change is detected, the particular status bit is set. These status bits are evaluated in the Application State Machine. The process is executed every 5 ms in the QTimer Ch1 Compare interrupt.

### 5.4.3 Process Application State Machine

The application state machine (ASM), consists of init, stop, alignment, start up, run and error states (see Figure 5-3). After an MCU reset, the ASM goes through the init state to the stop state. As soon as the user turns the START/STOP switch to the START position, the ASM goes into the alignment state, where the motor is aligned to a known position. After a predefined time the ASM continues to the start up state. At the start up state, the rotor position is evaluated by the start up algorithm based on minimum and peak current detection. After eight proper commutations, the ASM goes into the run state and SR motor speed is increased linearly up to the maximal speed. In the case of any fault, the ASM goes into the error state and then into the stop state. The ASM is executed in the background loop.

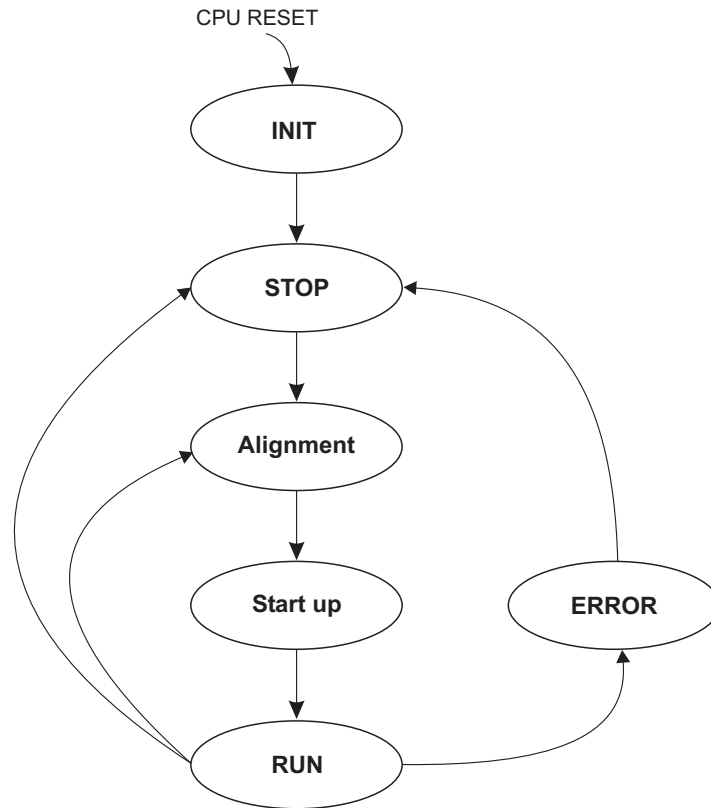


Figure 5-3. Application State Machine

### 5.4.4 Process Ramp

The aim of this process is to keep the slope of the duty cycle change within the desired range. This process is executed in the QTimer Ch1 Compare interrupt, like the Manual Interface Process.

### 5.4.5 Process Commutation

The process commutation can be divided into two parts. The first part is executed once the current peak is detected. The process calculates the new commutation period and the next commutation events (off time for the actually excited phase, on time for the next phase). This part is executed in the QTimer Ch3 Compare interrupt. The second part provides commutation (disables/enables the appropriate phase). It is executed in the QTimer Ch2 Compare interrupt.

## 5.4.6 Process PWM Update and DC Bus Voltage Correction

The PWM module is updated by the actual duty cycle, which is corrected for DC Bus voltage variation. Both the DC Bus voltage correction and duty cycle update are executed in the PWM Reload interrupt. The PWM output masking (enabling/disabling) phase is done asynchronously by the commutation process.

## 5.5 Fast Interrupts

Fast interrupts are used to execute the current peak detection algorithm and commutation. The advantage of a fast interrupt is minimal interrupt latency and a simple change of interrupt service routine since the interrupt vector is located in a dedicated register. It allows switching the called routine with minimal overhead.

### 5.5.1 QTimer Ch3 Compare Fast Interrupt

This interrupt routine performs current sample evaluation. Since the evaluation algorithm depends on the state of the SR drive, the different service routines are called based on the actual application state.

[Table 5-1](#) shows which service routine is called for each state of the application state machine. All routines are written in assembler to get maximal performance. The execution period of this interrupt is 4.4  $\mu$ s if more than one sample taken during the PWM period.

**Table 5-1. QTimer Ch3 Compare Fast Interrupt routines**

Application State	QTimer Ch3 Compare Fast Interrupt
Alignment	IsrAdcAlignment
Start Up	IsrAdcStart
Run	IsrAdcRun

### 5.5.2 QTimer Ch2 Compare Fast Interrupt

Also, this fast interrupt calls two different service routines:

1. *IsrQT2DisablePhase* routine
2. *IsrQT2SwapPhase* routine

Once the current peak is detected, the execution times are preloaded into Compare 1 and Compare Load 1 registers and the QTimer Ch2 Fast Interrupt is set to call the *IsrQT2DisablePhase* routine. As soon as the event happens, the *IsrQT2DisablePhase* routine disables the excited phase and the interrupt vector is updated to call the *IsrQT2SwapPhase* routine. Consequently, the value in the Compare Load 1 register is moved into the Compare register 1. This update is done automatically by hardware. Now the QTimer is ready for the next compare event. As soon as the new compare event happens, the *IsrQT2SwapPhase* routine is called and the next phase is switched on. So the commutation sequence is completed.

## 5.6 Application Variables Scaling

### 5.6.1 Fractional Numbers Representation

The AC induction motor vector control application uses a fractional representation for all real quantities, except time. The N-bit signed fractional format is represented using 1.[N-1] format (1 sign bit, N-1 fractional bits). Signed fractional numbers (SF) lie in the following range:

$$-1.0 \leq SF \leq +1.0 \cdot 2^{-[N-1]} \quad (\text{EQ 5-3})$$

For words and long-word signed fractions, the most negative number that can be represented is -1.0, whose internal representation is \$8000 and \$80000000, respectively. The most positive word is \$7FFF or  $1.0 - 2^{-15}$ , and the most positive long-word is \$7FFFFFFF or  $1.0 - 2^{-31}$

### 5.6.2 Scaling of Analog Quantities

Analog quantities such as voltage, current and frequency are scaled to the maximum measurable range, which is dependent on the hardware. The following equation shows the relationship between a real and a fractional representation:

$$\text{Fractional Value} = \frac{\text{Real Value}}{\text{Real Quantity Range}} \quad (\text{EQ 5-4})$$

where:

- Fractional Value is a fractional representation of the real value [Frac16]
- Real Value is the real value of the quantity [V, A, RPM, etc.]
- Real Quantity Range is the maximum range of the quantity, defined in the application [V, A, RPM, etc.]

The above scaling can be demonstrated on a DC-Bus voltage and motor phase voltage as an example. All variables representing voltage are scaled to the same scale in the application. They are scaled to maximum measurable voltage range of the power stage. For the demo hardware board the range is  $V_{MAX} = 407$  V. Variable values in fractional format are defined by the following equation:

$$(\text{Frac } 16)\text{voltage\_variable} = \frac{V_{MEASURED}}{V_{MAX}} \quad (\text{EQ 5-5})$$

The fractional variables are internally stored as signed 16-bit integer values, whose values can be evaluated as follows:

$$(\text{Int } 16)\text{voltage\_variable} = (\text{Frac } 16)\text{voltage\_variable} \cdot 2^{15} \quad (\text{EQ 5-6})$$



## 5.7 Constant Calculation

### 5.7.1 Alignment Constants

```
#define ALIGNMENT_RAMP_TIME          700          // in ms
```

---

This constant defines ramp aligned time, when the applied voltage on the SR motor during alignment rises from ALIGNMENT\_START\_VOLTAGE to ALIGNMENT\_VOLTAGE. The constant is defined in ms.

```
#define ALIGNMENT_STAB_TIME          500          // in ms
```

---

This constant defines the time, when the constant voltage ALIGNMENT\_VOLTAGE is applied on the SR motor during alignment. This follows after ALIGNMENT\_RAMP\_TIME. So the total duration of alignment is ALIGNMENT\_RAMP\_TIME + ALIGNMENT\_STAB\_TIME. The constant is defined in ms.

```
#define ALIGNMENT_VOLTAGE            2.5          // as % of DC bus voltage
```

---

This constant defines final alignment voltage (kept on the motor during ALIGNMENT\_STAB\_TIME). The constant is defined in % of DC Bus voltage.

```
#define ALIGNMENT_START_VOLTAGE      30          // as % of alignment voltage
```

---

This constant defines initial alignment voltage applied on the SR motor at the beginning of alignment. This constant is defined as a % of ALIGNMENT\_VOLTAGE! In this example, it is 30% of 2.5% = 0.75% of DC Bus voltage.

### 5.7.2 Start Up Constants

```
#define START_VOLTAGE                820          // 2.5 % of DC bus voltage =
                                         2.5/100*32768
```

---

This constant defines initial start up voltage applied on the SR motor at start up. This value is defined directly as a fractional value, since it is used in assembler code.

```
#define START_TIME                   3000        // in ms
```

---

This constant defines acceleration time, when the SR motor is accelerated from a minimal (start) speed up to the maximal speed. This time does not include alignment and start up time. The constant is defined in ms.

```
#define NUMBER_OF_IGNORED_PEAKS     4
```

---

This constant defines the number of commutations, when the start up algorithm is used, to determine a commutation event.

### 5.7.3 Current Measurement Constants

```
#define CURRENT_SCALE 40.0 // in Amps
```

---

This constant defines current scale for the power stage. Please note, that CURRENT\_SCALE corresponds to the full range of the ADC converter input voltage (0-3.3V). For motor phase-current sensing, the zero current level is shifted into the middle of this range (=1.65V). Thus, the maximum positive and negative phase-current which can be sensed is CURRENT\_SCALE/2. In other words, the current sensing range of the power stage is from -20.0 Amps to + 20.0 Amps. The constant is defined in Amps.

```
#define CURRENT_HYSTERESIS_START 0.2 // in Amps
```

---

This constant defines current hysteresis used for minimum and peak current detection during the start up. The constant is defined in Amps.

```
#define CURRENT_HYSTERESIS_START_F16 163
// FRAC16(CURRENT_HYSTERESIS_START/CURRENT_SCALE)
```

---

The same variable as above, defined in fractional.

```
#define FIRST_CURRENT_SAMPLE_DELAY 40 // 1.25 us (32MHz*1.25us)
```

---

This constant defines the delay between the beginning of a PWM pulse and the first current samples. It takes into account the delay of the IGBT drive and measurement path. The constant is defined as an integer value.

```
#define CURRENT_SAMPLE_DELAY 141 // 4.4 us (32MHz*4.4us)
```

---

This constant defines the delay between current samples, if more than one sample is taken. The constant is defined as an integer value.

```
#define DUTY_CYCLE_TO_SAMPLES
FRAC16(((1.0*(PWM_MODULO-CURRENT_SAMPLE_DELAY)/CURRENT_SAMPLE_DELAY)/
(1.0*(PWM_MODULO-FIRST_CURRENT_SAMPLE_DELAY)))
```

---

This constant is used for calculating the number of current samples, which can be taken for the actual duty cycle.

```
#define NUMBER_OF_ADC_SAMPLES
((PWM_MODULO-CURRENT_SAMPLE_DELAY)/CURRENT_SAMPLE_DELAY) - 1
```

---

This constant defines the maximal number of current samples which can be taken for a given switching frequency and the delay between current samples.

## 5.7.4 Voltage Measurement Constants

```
#define DCB_VOLTAGE_SCALE 407.0 //V
```

---

This constant defines voltage scale for the power stage. The constant is defined in Volts.

```
#define DCB_VOLTAGE_NOMINAL 325.0 //V
```

---

This constant defines nominal DC Bus voltage for 230V mains voltage. The constant is defined in Volts.

## 5.7.5 SR Motor Related Constants

```
#define ANGLE_SCALE 90.0 //el. degrees
```

---

This constant defines the angle scale for the power stage. The constant is defined in degrees.

```
#define ON_ANGLE 0.0 //el. degrees
```

---

This constant defines the rotor position where the phase starts to be excited. The constant is defined in degrees.

```
#define PEAK_ANGLE 35.0 //el. degrees
```

---

This constant defines the rotor position where the phase current achieved its peak. The constant is defined in degrees.

```
#define OFF_ANGLE 62.0 //el. degrees
```

---

This constant defines the rotor position where the excited phase is switched off. The constant is defined in degrees.

The definition of all angles mentioned above can be seen in [Figure 5-4](#). The figure shows an idealized relation of inductance on the rotor position.

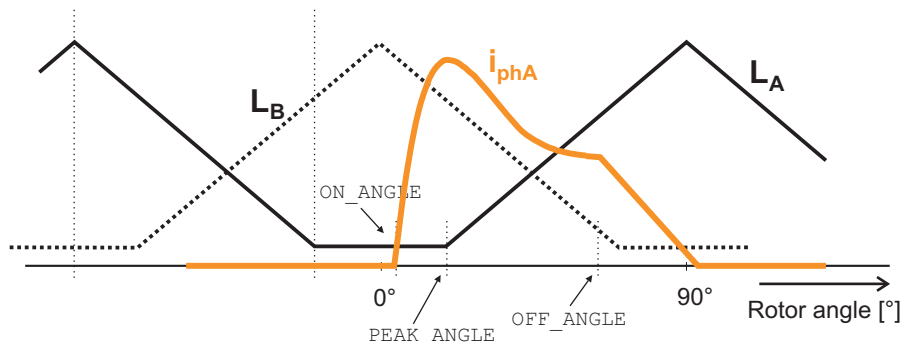


Figure 5-4. Commutation angles definition

## 5.8 Software Customizing for another SR Motor

The advantage of this algorithm (current peak detection) is that it is not heavily dependent on the motor parameters. So customizing this software to another motor is quite simple. The process of customizing is described in following steps:

1. check current and voltage scales on your hardware
2. set the motor constant ([Section 5.7.5 SR Motor Related Constants](#)) according to your motor characteristic.
3. tune the alignment (constants in [Section 5.7.1 Alignment Constants](#)) to get reliable alignment. The constant depends on winding resistance (the voltage constants) and motor inertia (time constants).
4. tune the start up of the motor (constants in [Section 5.7.2 Start Up Constants](#))

## 5.9 Real Figures taken by the Oscilloscope

The next three figures shows real signals taken by an oscilloscope during development. For all figures

- the yellow color represents the DC Bus voltage,
- magenta and green colors represents phase currents.

The first figure, [Figure 5-5](#), depicts the start up of the SR drive. All phases of the start up sequence can be observed from this figure. The constant current represents the rotor alignment. The next four pulses show the operation of the start up algorithm. Both current minimum and peak detections can be observed. After the fourth pulse, the algorithm uses the current peak to determine the correct position.

The next two figures, [Figure 5-6](#) and [Figure 5-7](#), show motor operations at low (approx. 5700 RPM) and maximal (approx. 61 000 RPM) speeds.

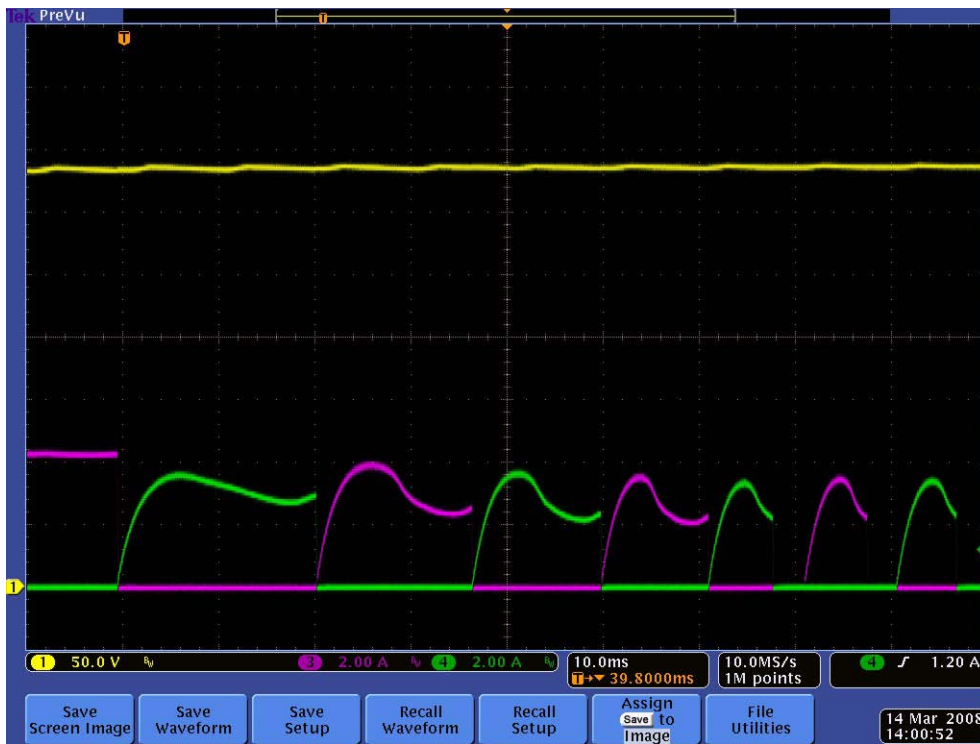


Figure 5-5. SR Motor Start Up

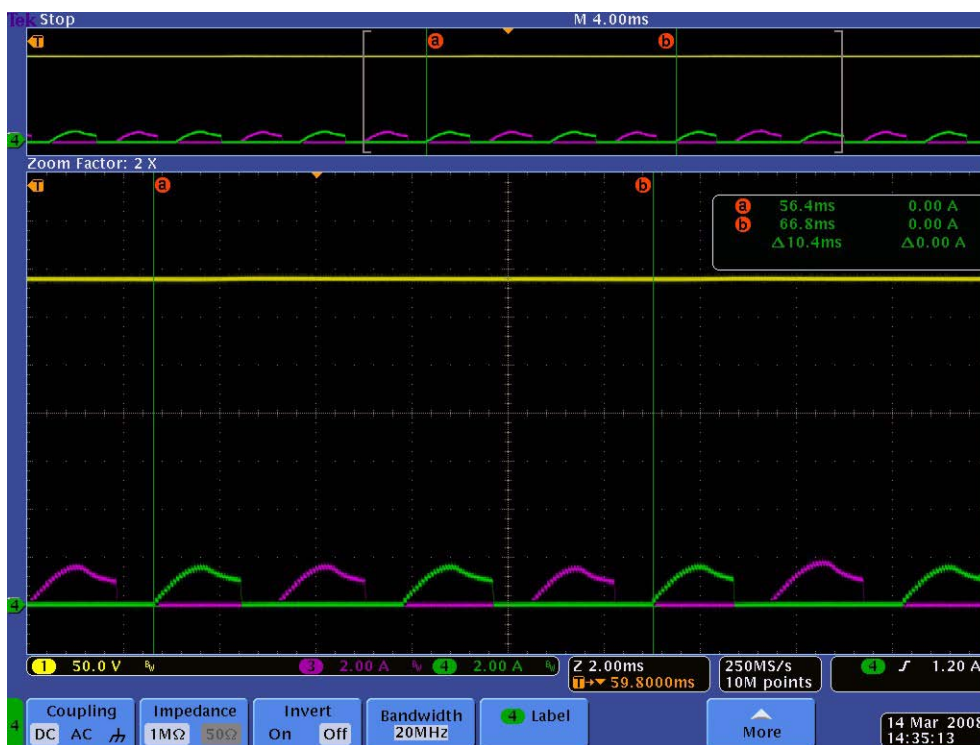


Figure 5-6. SR motor operation at low speed (5700 RPM)

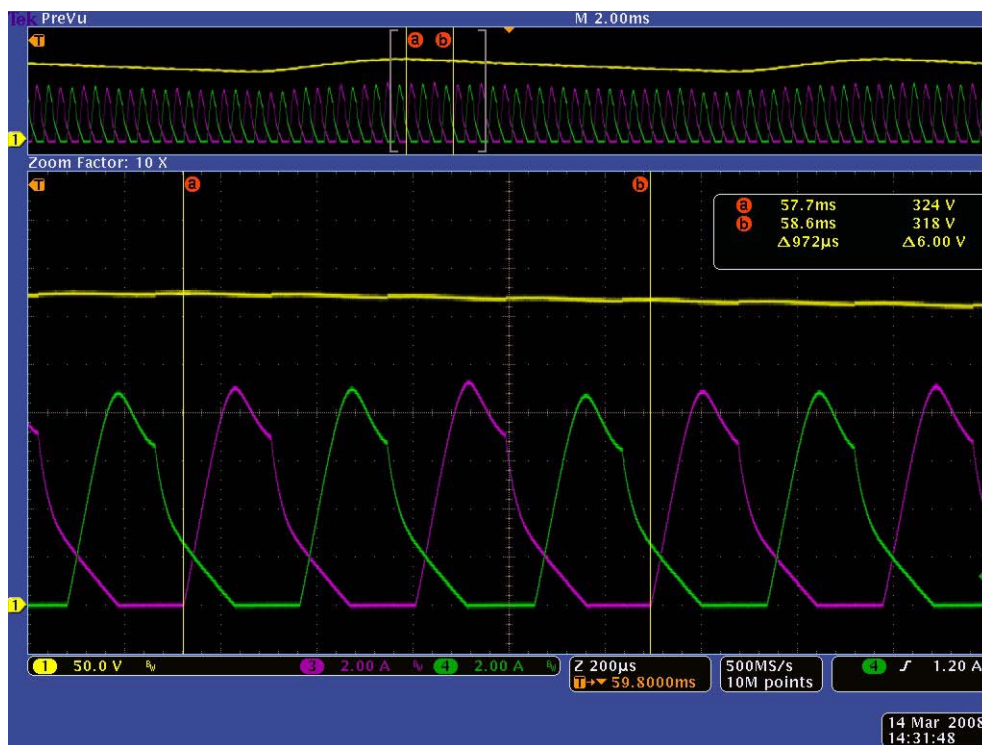


Figure 5-7. SR motor operation at maximal speed (61 000 RPM)

## Chapter 6

# Application Setup

As described earlier, the high speed sensorless SR motor control application is targeted at the MC56F8013 and MC56F8023 devices. The concept of the SR motor vector control drive incorporates the following hardware components:

- MC56F8013/23 Controller Board
- 3ph SR High Voltage Power Stage Board
- Two-Phase SR Motor

### 6.1 MC56F8013 Controller Board Setup

Prior to the MC56F8013/23 Controller Board being connected to the power-stage, it needs to be configured for the correct operation. Also, the demo application code has to be programmed into the Flash memory first. For the MC56F8013/23 Controller Board configuration follow these steps:

1. Set the jumper configuration on the MC56F8013/23 Controller Board as shown in the table:

**Table 6-1. MC56F8013/23 Controller Board Jumper Setting**

Jumper	Setting	Description
JP4	1-2, 4-5, 7-8	ADC CFG2 Configuration (motor phase-current sensing)
JP5	1-2, 4-5, 7-8	ADC CFG1 Configuration (motor phase-current sensing)
JP8	1-2	Start switch enabled
JP10	1-2	User LED enabled
J16	1-2	+5V Power Supply from UNI-3 connector
J18	1-2	+15V Power Supply from UNI-3 connector
<b>Note:</b> Other Jumpers are set to OPEN		

2. Connect a +12V power supply to the J12 power connector on the MC56F8013/23 Controller Board.
3. Set the Over-Current/Over-Voltage Thresholds.
4. Trimpot R29 sets the over-voltage threshold. Use a voltmeter to measure the threshold level at test-point TP3. Turn the R29 trimpot to set the threshold level. Voltage level on TP3 should be >3.2V.
5. Trimpot R32 sets the over-current threshold. Use a voltmeter to measure the threshold level at test-point TP5. Turn the R32 trimpot to set the threshold level. Voltage level on TP3 should be >3.2V.
6. Connect the parallel JTAG Command Converter or the USB-TAP to the host PC and to the J4 header on the MC56F8013/23 Controller board.
7. Compile your project and program it into the device.

8. Disconnect the +12V power supply from the J12 power connector on the MC56F8013/23 Controller Board.
9. Unplug the JTAG Command Converter or the USB-TAP from the J4 header on the MC56F8013/23 Controller board.

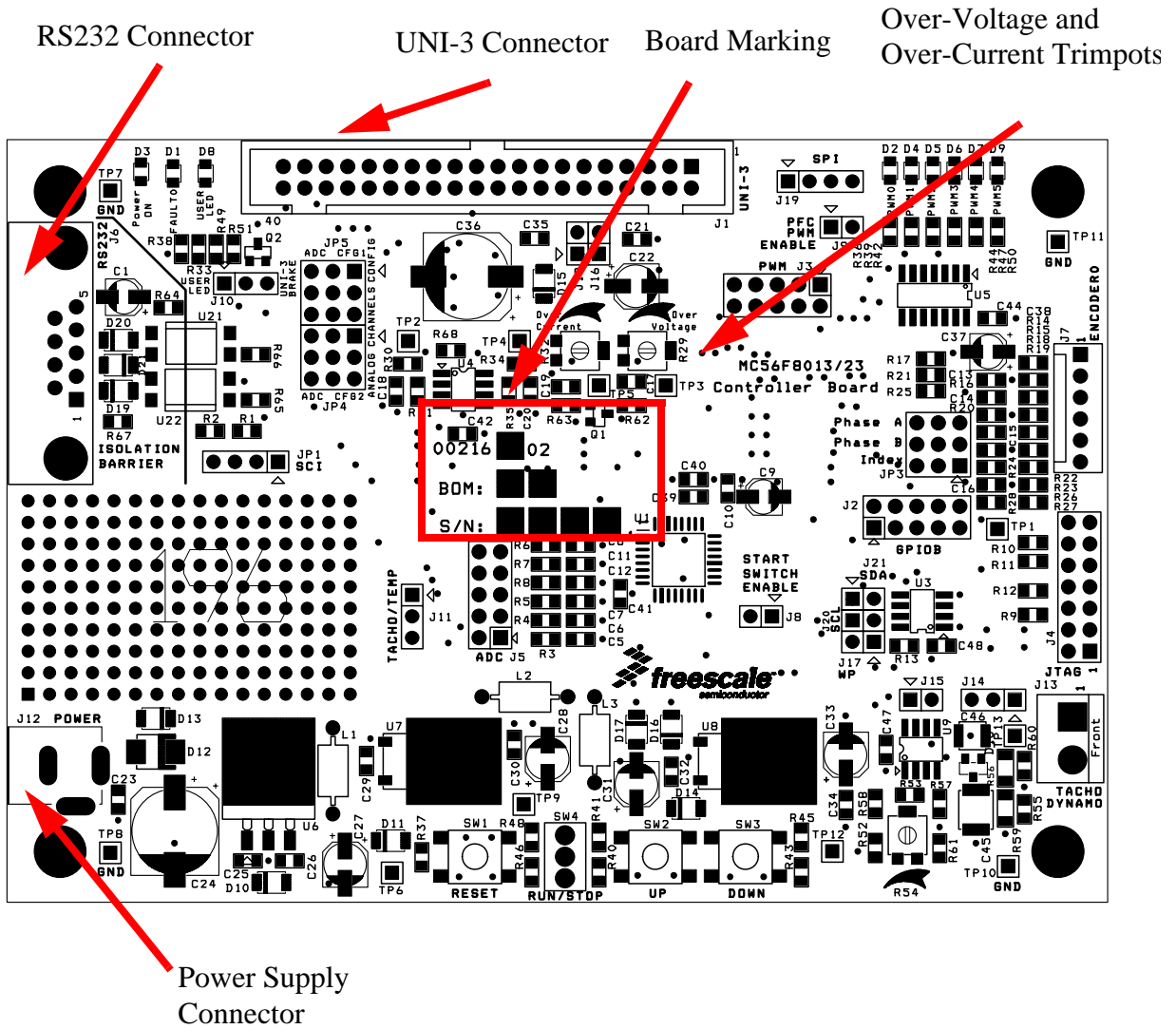


Figure 6-1. MC56F8013/23 Controller Board View

## 6.2 Application Hardware Setup

When the MC56F8013/23 Controller Board is configured it can be connected to the power stage and the whole demo hardware set-up can be built. The complete application set-up is shown in [Figure 6-2](#). To build the demo application set-up follow these steps:

1. Connect the UNI-3 connector (J1) on the MC56F8013/23 Controller Board to the UNI-3 counterpart connector on the 3-ph SR High Voltage Power Stage Board via a 40-pin ribbon cable.
2. Connect the motor phases to terminals J13 on the 3-ph SR High Voltage Power Stage Board.



3. Connect a 230V AC power supply through an isolation transformer or an isolated 325 V DC power supply to terminals J11 on the 3-ph SR High Voltage Power Stage Board.

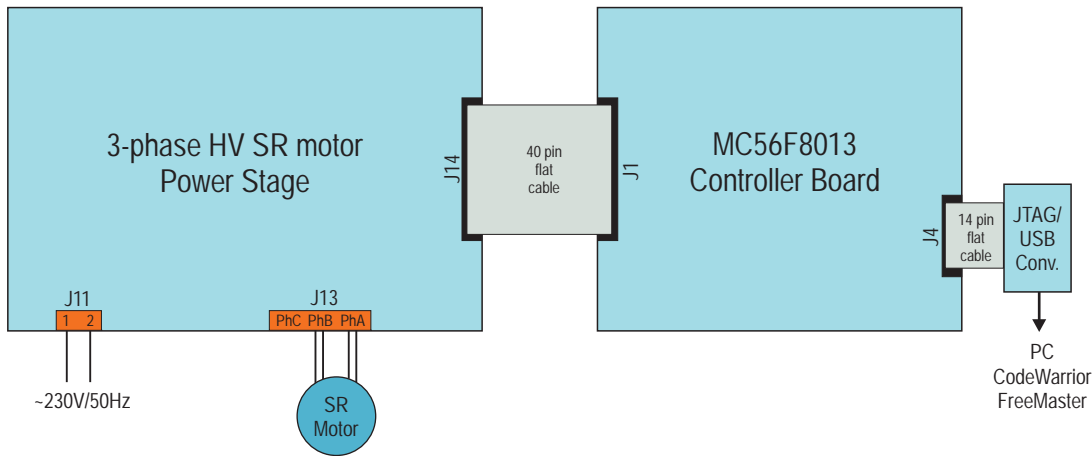


Figure 6-2. Demo Application Connection Overview

4. Switch-on the high-voltage power supply.
5. Start the FreeMASTER project and switch to the **control page** pane.

**WARNING**

*There is a risk of electric shock! Both the MC56F8013/23 Controller Board and the 3-ph SR High Voltage Power Stage Board are connected to high voltage. The galvanic isolation transformer must be used to operate application by the START/STOP toggle switch.*

**WARNING**

*The JTAG connector does not provide galvanic isolation. The demo hardware set-up has to be disconnected from high-voltage if a JTAG connection is required. To debug the application, or to download code to the device flash memory using JTAG, use a low voltage +12V power supply connected to the J12 connector on the MC56F8013/23 Controller Board! Another option is to use a JTAG or USB optoisolator for downloading the application code, or to use the FreeMASTER application.*

## 6.3 Application Software Setup

### 6.3.1 Application Software Files

The application software files are:

- ...\\software\\2phase\_SRM.mcp, application project file
- ...\\software\\sources\\main.c, main program
- ...\\software\\sources\\main.h, header file for main code
- ...\\software\\ApplicationConfig\\appconfig.h, header file with peripherals initialization. This file is generated automatically by the configuration tool in the Quick\_Start development environment.

**NOTE**

Even if the software can be compiled without the Quick\_Start development environment, it is recommended to install the latest version of this tool. It allows comfortable reading and modification of the appconfig.h file.

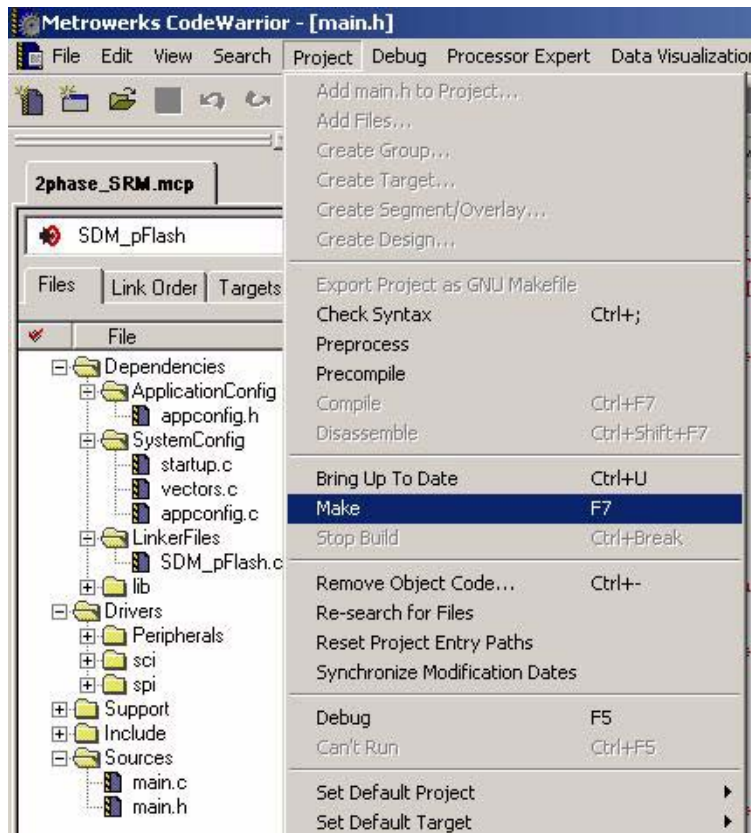
### 6.3.2 Application PC Master Software Control Files

The application FreeMaster software control files are:

- ...\\software\Freemaster\BLDC\_BEMF\_DEMO\_S08AW60.pmp, FreeMaster software project file
- ...\\software\Freemaster\source, directory with FreeMaster software control page files

### 6.3.3 Application Build

To build the sensorless BLDC demo application, open the **2phase\_SRM.mcp** project file and execute the *Make* command, as shown in [Figure 6-3](#). This will build and link the application with all the required Metrowerks libraries.



**Figure 6-3. Execute Make Command**

### 6.3.4 Programming the MCU

To download the software into the microcontroller, use an USB/PARALLEL to JTAG converter. Before downloading new software, stop the motor by the START/STOP switch and execute the *Debug* command as shown in Figure 6-4.

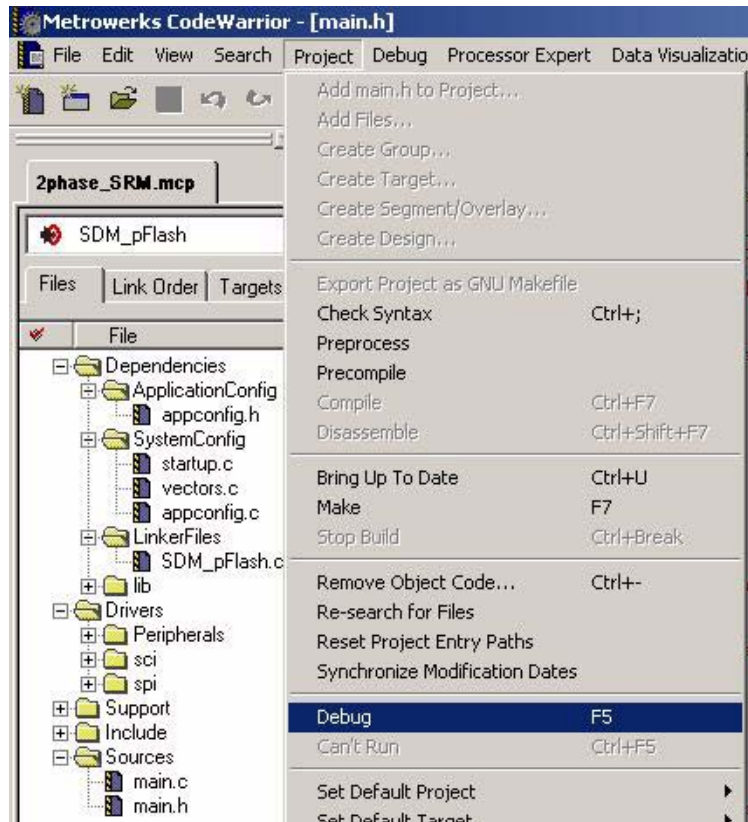


Figure 6-4. Execute Debug Command

#### CAUTION

**The JTAG connector does not provide galvanic isolation. The application hardware set-up has to be disconnected from high-voltage if a JTAG connection is required. To debug the application, or to download code to the device flash memory using JTAG, use a low voltage +12V power supply connected to the J12 connector on the MC56F8013/23 Controller Board! Another option is to use a JTAG or USB optoisolator for downloading the application code, or to use the FreeMASTER application.**



# Chapter 7

## Application Control

### 7.1 Operating of High Speed SR Drive

The high speed SR motor control application can be controlled by the manual interface, consisting of the START/STOP switch. As soon as the switch is turned to the START position, the SR motor starts to accelerate to its maximal speed. Some application variables can be observed by the FreeMASTER tool, connected through a JTAG/USB interface (see Figure 7-1). To run FreeMASTER tool properly, the CodeWarrior-CCS JTAG/OnCE Communication plug-in mode has to be set (see Figure 7-2)

#### WARNING

***The JTAG connector does not provide galvanic isolation. A JTAG or USB optoisolator has to be used to debug application using the FreeMASTER. Otherwise, there is a risk of electric shock!***

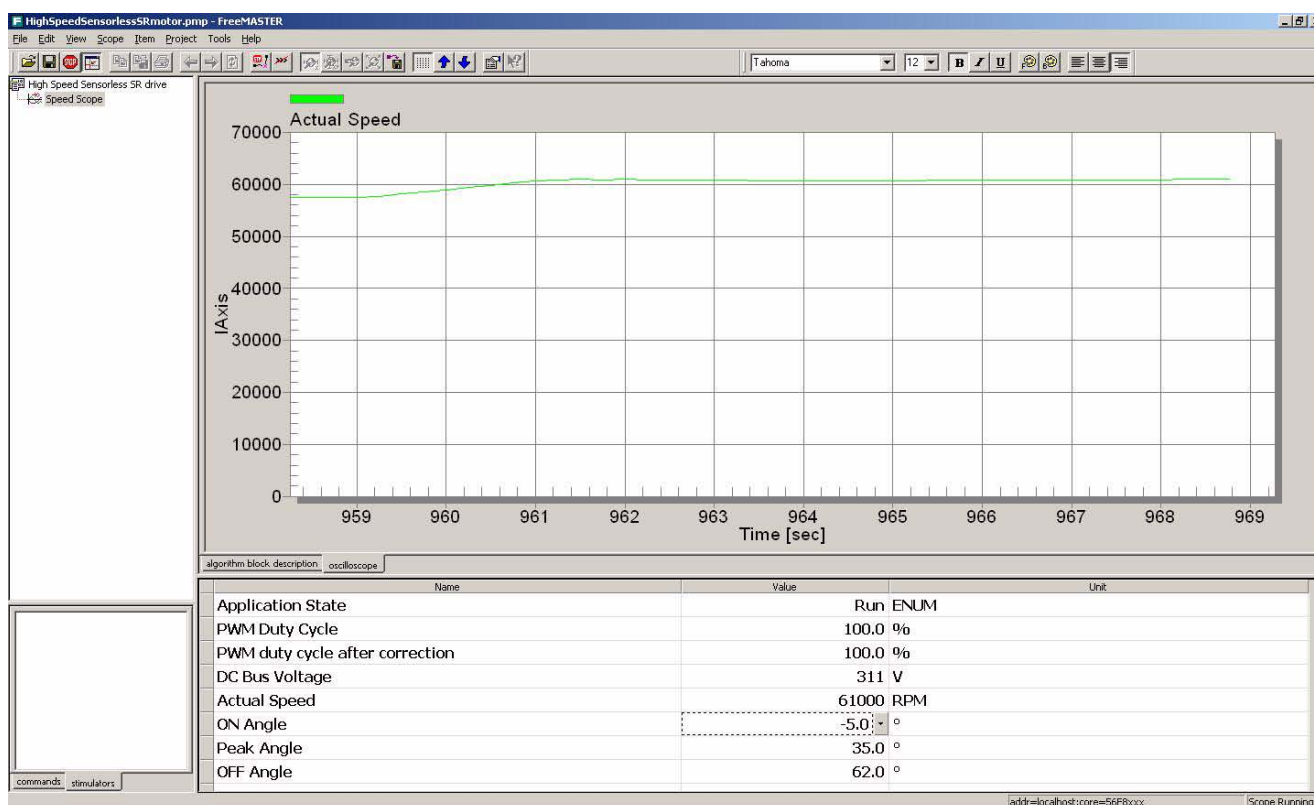


Figure 7-1. High Speed SR Motor Project in FreeMaster

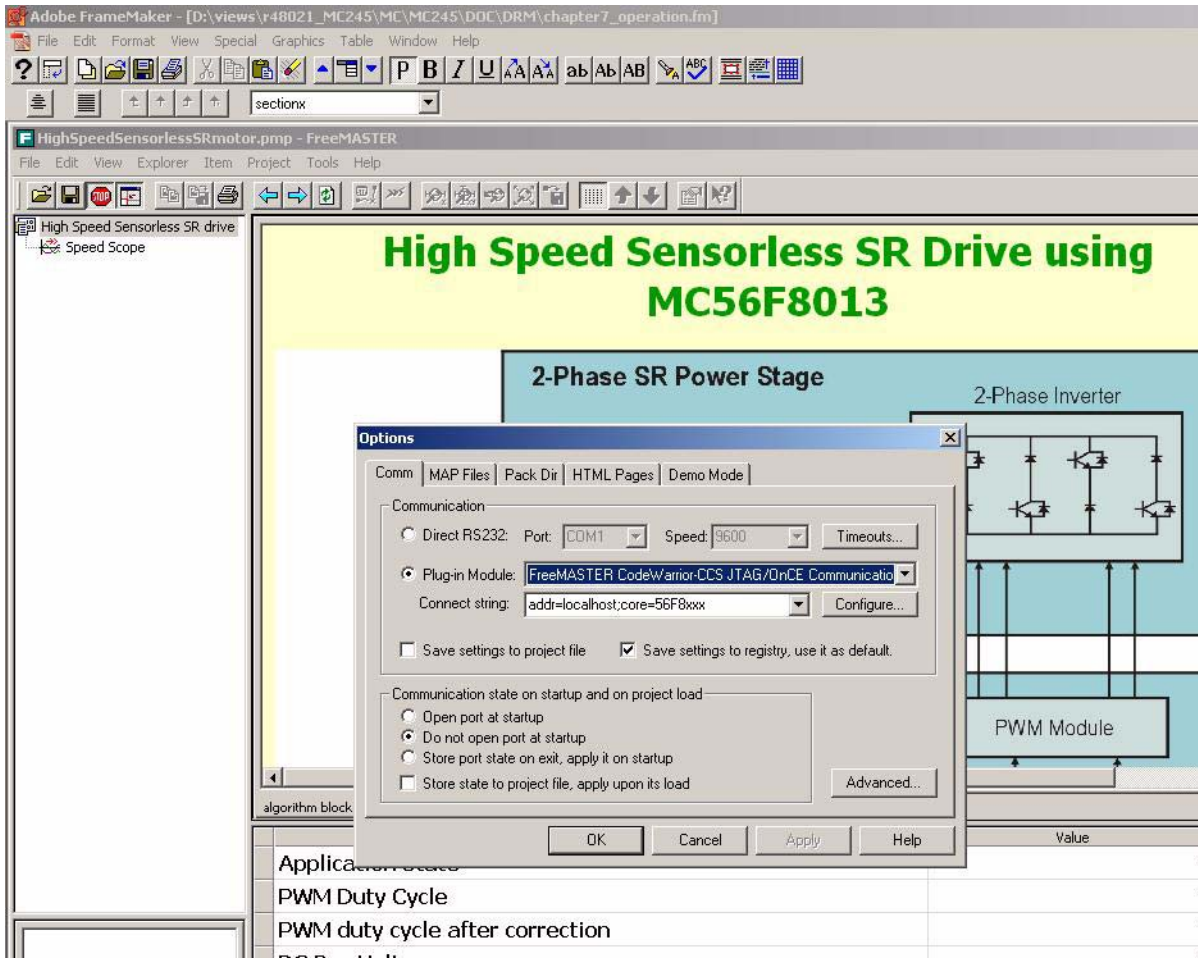


Figure 7-2. Setting FreeMASTER Communication

## Appendix A References

The following documents can be found on the Freescale web site: <http://www.freescale.com>.

1. *56F8013 Data Sheet*, MC56F8013, Freescale Semiconductor, 2006
2. *56F8023 Data Sheet*, MC56F8023, Freescale Semiconductor, 2006
3. *56F802X and 56F803X Peripheral Reference Manual*, MC56F80XXRM, Freescale Semiconductor, 2006
4. *56F801X Peripheral Reference Manual*, MC56F8000RM, Freescale Semiconductor, 2006
5. *DSP56800E Reference Manual*, DSP56800ERM, Freescale Semiconductor, 2005
6. *CodeWarrior™ Development Studio for Freescale™ 56800/E Digital Signal Controllers*, Freescale Semiconductor, 2006
7. *MC56F8013/23 Controller Board Users Manual*, Freescale Semiconductor, 2007
8. *Embedded Motion Control 3-Phase Switched Reluctance High-Voltage Power Stage User's Manual*, Motorola Semiconductor, 2000
9. *Free Master Software Users Manual*, Freescale Semiconductor, 2004
10. Balazovic P., 3-Phase Switched Reluctance motor Control with Encoder Using 56F805, DRM031, Freescale 2003.
11. Visinka R., Musil J., 3-Phase SR Motor Sensorless Control Reference Design, DRM030, Freescale 2003.
12. Miller T.J.E., Switched Reluctance Motors and their Control, Magna physics publishing and Clarendon press, Oxford, 1993.
13. Gallegos-Lopez, G., *A New Sensorless Low-Cost Method for Switched Reluctance Motor Drives*,
14. University of Glasgow - SPEED Laboratory, 1997
15. Lyons, J.P., MacMinn, S.R., Preston, *Flux/Current Methods for SRM Rotor Position Estimation*, Proc. IEEE-IAS'91, 1991
16. Lajsner P., Visinka R., Vecera I., Method for controlling switched reluctance motor, and controller, Patent No. US6448736 B1, Motorola 2002





## Appendix B

# Glossary of Abbreviations

**AC** — alternating current

**ADC** — analog-to-digital converter

**COP** — computer operating properly (watchdog timer)

**DC** — direct current

**DC/DC Inverter**— power electronics module that converts DC voltage level to a different DC voltage level

**DSC** — digital signal controller

**DT** — dead time: a short time that must be inserted between the turning off of one transistor in the inverter half bridge and turning on of the complementary transistor due to the limited switching speed of the transistors

**duty cycle** — the ratio of the amount of time the signal is on to the time it is off. Duty cycle is usually quoted as a percentage

**GPIO** — general purpose input/output

**interrupt** — a temporary break in the sequential execution of a program to respond to signals from peripheral devices by executing a subroutine

**I/O** — input/output interfaces between a computer system and the external world. A CPU reads an input to sense the level of an external signal and writes to an output to change the level of an external signal

**JTAG** — Joint Test Action Group: acronym commonly used to refer to an interface allowing on-chip emulation and programming

**LED** — light emitting diode

**MC56F80xx** — a Freescale family of 16-bit DSPs dedicated to motor control

**PLL** — phase-locked loop: a clock generator circuit in which a voltage controlled oscillator produces an oscillation that is synchronized to a reference signal

**PWM** — pulse width modulation

**Quad timer** — a module with four 16-bit timers

**reset** — to force a device to a known condition

**RPM** — revolutions per minute

**SCI** — serial communication interface module: a module that supports asynchronous communication

**software** — instructions and data that control the operation of a microcontroller

**SR** — Switched reluctance





## **How to Reach Us:**

### **Home Page:**

[www.freescale.com](http://www.freescale.com)

### **Web Support:**

<http://www.freescale.com/support>

### **USA/Europe or Locations Not Listed:**

Freescale Semiconductor, Inc.  
Technical Information Center, EL516  
2100 East Elliot Road  
Tempe, Arizona 85284  
1-800-521-6274 or +1-480-768-2130  
[www.freescale.com/support](http://www.freescale.com/support)

### **Europe, Middle East, and Africa:**

Freescale Halbleiter Deutschland GmbH  
Technical Information Center  
Schatzbogen 7  
81829 Muenchen, Germany  
+44 1296 380 456 (English)  
+46 8 52200080 (English)  
+49 89 92103 559 (German)  
+33 1 69 35 48 48 (French)  
[www.freescale.com/support](http://www.freescale.com/support)

### **Japan:**

Freescale Semiconductor Japan Ltd.  
Headquarters  
ARCO Tower 15F  
1-8-1, Shimo-Meguro, Meguro-ku,  
Tokyo 153-0064  
Japan  
0120 191014 or +81 3 5437 9125  
[support.japan@freescale.com](mailto:support.japan@freescale.com)

### **Asia/Pacific:**

Freescale Semiconductor China Ltd.  
Exchange Building 23F  
No. 118 Jianguo Road  
Chaoyang District  
Beijing 100022  
China  
+86 10 5879 8000  
[support.asia@freescale.com](mailto:support.asia@freescale.com)

### **For Literature Requests Only:**

Freescale Semiconductor Literature Distribution Center  
P.O. Box 5405  
Denver, Colorado 80217  
1-800-441-2447 or +1-303-675-2140  
Fax: +1-303-675-2150  
[LDCForFreescaleSemiconductor@hibbertgroup.com](mailto:LDCForFreescaleSemiconductor@hibbertgroup.com)

Information in this document is provided solely to enable system and software implementers to use Freescale Semiconductor products. There are no express or implied copyright licenses granted hereunder to design or fabricate any integrated circuits or integrated circuits based on the information in this document.

Freescale Semiconductor reserves the right to make changes without further notice to any products herein. Freescale Semiconductor makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does Freescale Semiconductor assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation consequential or incidental damages. "Typical" parameters that may be provided in Freescale Semiconductor data sheets and/or specifications can and do vary in different applications and actual performance may vary over time. All operating parameters, including "Typicals", must be validated for each customer application by customer's technical experts. Freescale Semiconductor does not convey any license under its patent rights nor the rights of others. Freescale Semiconductor products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or other applications intended to support or sustain life, or for any other application in which the failure of the Freescale Semiconductor product could create a situation where personal injury or death may occur. Should Buyer purchase or use Freescale Semiconductor products for any such unintended or unauthorized application, Buyer shall indemnify and hold Freescale Semiconductor and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that Freescale Semiconductor was negligent regarding the design or manufacture of the part.



Freescale™ and the Freescale logo are trademarks of Freescale Semiconductor, Inc. All other product or service names are the property of their respective owners.

© Freescale Semiconductor, Inc. 2008. All rights reserved.

DRM100  
Rev. 0  
06/2008